



Pressing for Excellence

The background of the page is a photograph of a formal event, likely a gala or awards ceremony. It features a woman in a dark, elegant dress with her back to the camera, and a man in a tuxedo and bow tie looking down at a small notebook or program he is holding. The lighting is dramatic, with strong highlights and deep shadows, creating a sophisticated atmosphere. A blue geometric shape, resembling a stylized 'V' or a corner, is overlaid on the left side of the image.

Classic Men's & Ladies' wear

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Overview of applications – Jacket and Coat Underpressing

Production of Small Parts

Opening of front and lateral part seams

| | |
|--|----|
| BRI-110E/101 Classic | 11 |
| Alternative: VEIT Uniset CN S 130x65 Basic | 11 |



Finish of flaps

| | |
|---------------------|----|
| BRI-370/101 Premium | 11 |
|---------------------|----|



Production of Front and Back Parts

Stretch shoulder blade area/shrink sleeve hole area / stretch back center seam in waist area / shrink shoulder seam

| | |
|---------------------|----|
| BRI-510/201 Premium | 12 |
|---------------------|----|



Finish of pockets

| | |
|-----------------------|----|
| BRI-2068/101 Premium | 12 |
| BRI-2068E/101 Classic | 12 |



Form pressing of left & right jacket front part (BRI-600) resp. form pressing of left & right coat front part (BRI-605M)

| | |
|-------------------------------|----|
| BRI-600(T)/101 Premium | 13 |
| BRI-600(T)/201 Premium | 13 |
| Alternative: BRI-605M Classic | 13 |



Opening and pressing of back centre and side seams

| | |
|--------------------------------------|----|
| BRI-585/101 Premium | 14 |
| BRI-585C/101 Premium (180°-Carousel) | 14 |
| Alternative: BRI-158/101 Basic | 14 |
| VEIT Uniset CN S 130x65 Basic | 14 |



Opening and pressing of shoulder seams

| | |
|--------------------------------|----|
| BRI-550E/101 Classic | 16 |
| Alternative: BRI-160/101 Basic | 15 |



Folding and pressing of jacket hems

| | |
|--|----|
| BRI-500/101 Classic | 16 |
| Alternative: VEIT Uniset CN S 130x65 Basic | 16 |



Fusing-in of shoulder pads including form pressing and special shaping of shoulder bone area

| | |
|--------------------------------|----|
| BRI-651/201 Premium | 17 |
| BRI-651/101 Classic | 17 |
| Alternative: BRI-166/201 Basic | 17 |



Production of Linings and Collars

Pressing of inner lining incl. pockets

| | |
|----------------------------|----|
| VEIT Uniset CN S DOB Basic | 18 |
|----------------------------|----|



Pressing collars and gorge seams

| | |
|-------------------------------|----|
| VEIT Uniset CN S 130x65 Basic | |
| Collar buck outseam | 18 |



Production of Sleeves

Special shaping effect of front sleeve seams

| | |
|---------------------|----|
| BRI-410/201 Premium | 15 |
|---------------------|----|



Opening of elbow seams

| | |
|-------------------------------|----|
| VEIT Uniset CN S 130x65 Basic | |
| with sleeve buck special | 19 |



For open sleeve processing: Opening and pressing of elbow seams; pressing of sleeve hems and vents

| | |
|--------------------------------------|----|
| BRI-433/101 Classic | 19 |
| BRI-433C/101 Premium (180° Carousel) | 20 |



For closed sleeve processing: Opening and pressing of left and right front and elbow seams in one operation including shaping effect of front sleeve seams

| | |
|----------------------------------|----|
| BRI-430/101 Premium | 20 |
| Alternative: BRI-170/101 Classic | 21 |



Assembly

Opening seams on left and right front edge including lapel peak and hem

| | |
|-------------------------------|----|
| BRI-130/101 Basic | 22 |
| VEIT Uniset CN S 130x65 Basic | |
| with edge buck | 21 |



Three working operations with one machine:

Finish of collar, lapel and facing including fullness distribution in the lapel area and the forming of the front edge to the body

| | |
|--------------------------------|----|
| BRI-302/201 Premium men's wear | 23 |
|--------------------------------|----|



Armhole creasing

| | |
|----------------------|----|
| BRI-2065/201 Premium | 22 |
|----------------------|----|



Opening of sleeve head seams

| | |
|-------------------|----|
| BRI-165/101 Basic | 24 |
| BRI-165/102 Basic | 24 |



Production of left and right front and back panel incl. shaping effect

| | |
|--------------------------------------|----|
| BRI-1220/101 Classic (120° Carousel) | 24 |
|--------------------------------------|----|



Overview of applications – Jacket and Coat Finish

VEIT Finish Ironing Tables

Finish of left and right front and back panel incl. shaping effect

| | |
|----------------------|----|
| BRI-1200/101 Premium | 26 |
| BRI-1300/101 Premium | 26 |



Finish of left and right front panel incl. shaping effect

| | |
|-----------------------------------|----|
| BRI-1200/101 Premium | 26 |
| BRI-1300/101 Premium | 26 |
| BRI-1220/101 Classic | 24 |
| BRI-1005/101 Classic | 27 |
| BRI-1005M/101 Classic | 27 |
| BRI-1005C Premium | 27 |
| BRI-1005E/101 Classic | 27 |
| Alternative: BRI-2000/101 Classic | 28 |
| BRI-2001E/101 Basic | 28 |



Finish of left and right back panel incl. shaping effect

| | |
|-----------------------------------|----|
| BRI-1300/101 Premium | 26 |
| BRI-1220/101 Classic | 24 |
| BRI-1105/101 Classic | 27 |
| BRI-1105M/101 Classic | 27 |
| BRI-1105C Premium | 27 |
| BRI-1105E/101 Classic | 27 |
| Alternative: BRI-2000/101 Classic | 28 |
| BRI-2001E/101 Basic | 28 |



Finish of collar and lapel incl. cease in collar and lapel

| | |
|----------------------|----|
| BRI-710E/202 Classic | 28 |
|----------------------|----|



Finish of complete shoulder area incl. shaping effect

| | |
|--------------------------------|----|
| BRI-1920/101 Premium | 29 |
| BRI-1920/201 Premium | 29 |
| BRI-1920E/202 Classic | 30 |
| Alternative: BRI-166/101 Basic | 30 |



Creasing of armhole area

| | |
|-----------------------------------|----|
| BRI-2065/201 Premium | 30 |
| Alternative: BRI-2068/101 Classic | 31 |
| BRI-2068E/101 Basic | 31 |



Complete sleeve finish and armhole creasing

| | |
|----------------------|----|
| BRI-1810/302 Classic | 32 |
| BRI-890/111 Basic | 33 |



Finish of collar, lapel and facing incl. shaping and pre. shaping of edge

| | |
|----------------------|----|
| BRI-950E/101 Classic | 31 |
|----------------------|----|



Finish of elbow seams also with buttons

| | |
|---------------------|----|
| BRI-860/101 Premium | 33 |
|---------------------|----|



Finishing front sleeve seam

| | |
|---------------------|----|
| BRI-860/201 Premium | 34 |
|---------------------|----|



Finish of lapel incl. shaping effect

| | |
|--------------------------------------|----|
| BRI-905/101 Premium | 34 |
| BRI-905C/101 Premium (180° Carousel) | 34 |
| BRI-905E/201 Classic | 35 |



Finish of jackets and blazers

| | |
|--|----|
| VEIT Varioset Premium men's wear Finish Ironing Table | 36 |
|--|----|



Finish of lining for jackets and blazers

| | |
|---|----|
| VEIT Varioset Lining Ironing Station Premium concave | 35 |
|---|----|



Finishing of Blouses, Sport-, Casual-, and Jeans Jackets

| | |
|-----------------------------------|----|
| VEIT 8430 Multiformfinisher Basic | 36 |
|-----------------------------------|----|



Finishing of Dresses, Overcoats, Jacktes, Blouses, Pullovers, Skirts, Bath Robes, Children's Clothing

| | |
|------------------------------|----|
| VEIT 8308 Formfinisher Basic | 37 |
|------------------------------|----|



Finishing of Sport-, Casual-, Jeans Jackets and Casual Coats

| | |
|-------------------------------------|----|
| VEIT 8363 Multiformfinisher Classic | 38 |
|-------------------------------------|----|



Overview of applications – Ladies' Wear (DB) Underpressing

Production of Parts

Opening side seam and chest dart (front)

| | |
|--|----|
| BRI-110E/101 Classic | 11 |
| Alternative: VEIT Uniset CN S 130x65 Basic | 11 |



Pockets and diverse operations

| | |
|--|----|
| BRI-2068/101 Premium | 12 |
| BRI-2068E/101 Classic | 12 |
| Alternative: VEIT Uniset CN S 130x65 Basic | 11 |



Opening of seams at back, centre and sides

| | |
|-------------------|----|
| BRI-158/101 Basic | 14 |
|-------------------|----|



Opening and pressing of shoulder seams

| | |
|--------------------------------|----|
| BRI-550E/101 Classic | 16 |
| Alternative: BRI-160/101 Basic | 15 |



Pressing collars and gorge seams

| | |
|--|----|
| VEIT Uniset CN S 130x65 Basic with collar outer seam buck | 18 |
|--|----|



Opening seams on left and right front edge incl. lapel peak and hem

| | |
|-------------------|----|
| BRI-130/101 Basic | 22 |
|-------------------|----|



Ironing of sleeve head seams and /or shoulder

| | |
|-------------------|----|
| BRI-166/101 Basic | 30 |
|-------------------|----|



Pressing of Garment Body

Pressing of left and right front and back part

| | |
|------------------------|----|
| BRI-1220/101 Classic | 24 |
| BRI-1005/101 Classic | 27 |
| BRI-1005M/101 Classic | 27 |
| BRI-1105/101 Classic | 27 |
| BRI-11005M/101 Classic | 27 |



Fabrication of Sleeve Parts

Opening and pressing of both front seams and elbow seams incl. shaping effect for front sleeve seam

| | |
|----------------------------------|----|
| BRI-430/101 Premium | 20 |
| Alternative: BRI-170/101 Classic | 21 |



Production of upper sleeve part and creasing of arm- hole area

| | |
|----------------------|----|
| BRI-2065/201 Premium | 22 |
|----------------------|----|



Overview of applications – Ladies' Wear (DB) Finish

Finishing

Finish of left and right front panel incl. shaping effect

| | |
|-----------------------------------|----|
| BRI-1200/101 Premium | 26 |
| Alternative: BRI-2000/101 Classic | 28 |
| BRI-2001E/101 Basic | 28 |



Finish of left and right back panel incl. shaping effect

| | |
|-----------------------------------|----|
| BRI-1300/101 Premium | 26 |
| Alternative: BRI-2000/101 Classic | 28 |
| BRI-2001E/101 Basic | 28 |



Complete sleeve finish and armhole creasing

| | |
|----------------------|----|
| BRI-1810/302 Classic | 32 |
|----------------------|----|



Complete sleeve finish: holding flat of the sleeves, manual finishing of the upper sleeves, simple arm-hole creasing, pressing of the sleeve lining

| | |
|-------------------|----|
| BRI-890/111 Basic | 33 |
|-------------------|----|



Finish of complete shoulder area incl. shaping effect

| | |
|-----------------------|----|
| BRI-1920E/202 Classic | 30 |
|-----------------------|----|



Armhole creasing & finish of various parts

| | |
|----------------------|----|
| BRI-2068/101 Classic | 31 |
| BRI-2068E/101 Basic | 31 |



Finishing of collar, lapel and facing incl. shaping and pre-shaping of edge

| | |
|----------------------|----|
| BRI-950E/101 Classic | 31 |
|----------------------|----|



Finish of sleeve seams also with buttons

| | |
|---------------------|----|
| BRI-860/101 Premium | 33 |
|---------------------|----|



Overview of applications – Ladies' Wear (DB) Finish (continued)

VEIT Finish Ironing Tables

Finish of jackets, blazers, suits

| | |
|--|----|
| VEIT Varioset Premium Finish Ironing Table | 36 |
| Alternative: VEIT 8308 Basic | 37 |
| VEIT 8363 Classic | 38 |



Ironing of lining

| | |
|-------------------------------|----|
| VEIT Varioset Premium | |
| Lining Talbe convexe. | 35 |



Finishing of Blouses, Sport-, Casual-, and Jeans Jackets

| | |
|--------------------------|----|
| VEIT 8430 Basic. | 36 |
|--------------------------|----|



Overview of applications – Trousers Underpressing

Production of Parts

Opening inside seams and side seams

| | |
|---------------------------------|----|
| VEIT Uniset S Basic | |
| with one swivel arm | 40 |
| VEIT Uniset S Classic | 40 |
| BRI-188/201 Classic | 41 |



Opening of trouser seat seam

| | |
|----------------------------|----|
| BRI-180/101 Basic. | 41 |
|----------------------------|----|



Overview of applications – Trousers Finish

VEIT Finish Ironing Tables

Finishing and pressing of trouser hems and creases

| | |
|----------------------------|----|
| BRI-200/101 Basic. | 42 |
|----------------------------|----|



Finishing trouser legs and creases

| | |
|--------------------------------|----|
| BRI-2220/301 Basic. | 42 |
| BRI-2220/411 Premium | 43 |



Finishing and shaping of trouser top

| | |
|--------------------------------|----|
| BRI-2390/301 Premium | 44 |
| BRI-2390/201 Classic | 44 |
| BRI-2390/211 Basic. | 44 |



Finishing and pressing of trouser top creases

| | |
|-----------------------------|----|
| BRI-248/111 Basic | 45 |
|-----------------------------|----|



Universal Finishing Operations

| | |
|--------------------------------|----|
| BRI-2068E/101 Basic. | 45 |
| BRI-2068/101 Classic | 45 |



Finish of the hip and waist area of casual trousers

| | |
|---|----|
| VEIT Varioline S+B Classic | 46 |
| Alternative: Uniset S+B Basic | 46 |



Finishing of the hip and waist area of classical and casual trousers

| | |
|---|----|
| VEIT Varioline S+B 130x65 Classic | 46 |
|---|----|



Finishing of the hip and waist area of trousers

| | |
|--------------------------------|----|
| VEIT Varioset Premium | |
| Hip-Bow Ironing Table. | 47 |



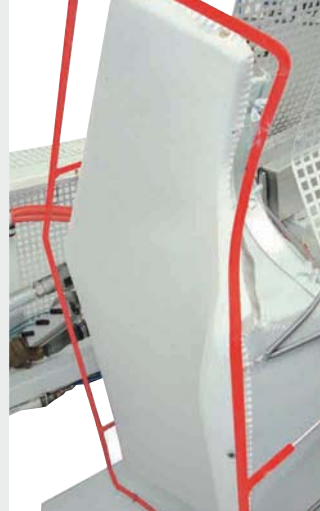
Finishing of complete Trousers

| | |
|-------------------------------------|----|
| VEIT Varioset Premium | |
| Trouser Leg Ironing Table | 47 |



Grid Plates

The long-life alternative to traditional cover materials:



BRISAY ironing machines are equipped with an elaborate cover system which has been optimized over decades. This cover system ensures optimal ironing results.

However, the life span of such a cover is limited. Depending on usage, the covers need to be renewed regularly after 3-6 months.

In many production plants, fitting the cover constitutes a problem:

- › Quality problems. If staff is not adequately trained, the combination of the various layers of the cover system will not be correctly fitted leading to bad pressing results
- › Extra hours. Covers must be fitted out of production hours, thus requiring technicians to work overtime
- › Cost of cover materials
- › Decreasing quality. Material fatigue starts already after approximately half the cover's life span
- › Duplicate work. When fixing the cover or cleaning the fine wire mesh, marks may be caused which are then difficult to remove. Often, the wire mesh has to be replaced entirely, thus causing additional costs and extra working hours

That is why we have developed an alternative: The Grid Plates with specially coated surface.

- › Special "sandwich" structure. The structure of the intermediate layer of the grid plates ensures a more homogenous distribution of steam, compressed air and vacuum as compared to standard covers
- › No marks. Marks are avoided because there is no uncontrolled evaporation of steam
- › Unlike with regular covers, there is no Moiré effect when using grid plates
- › Most garments can be ironed to a higher degree of dryness

Improved quality through:

- › Mistakes in the combination of the various layers of the cover system and thus bad pressing results are avoided
- › Special shape: Homogenous finishing results; equal pressure at any point of the buck

You will cut costs due to:

- › Long life span – minimum of five years (at 600 pcs/day and adequate use)
- › Grid plate can be reprocessed and recoated
- › Within 30 minutes, you can exchange your old cover against the new grid plates
- › No modification of the machine is required

The range of grid plates will be continuously enlarged. If grid plates are available for your machine type, please see page 48-51. For more information please contact info@veit.de

Cut cost and save energy with VEIT *eMotion*



VEIT EMOTION

THE PROBLEM:

Increasing cost pressure
in the garment industry

By relocating production plants increasingly further away from Europe and North America and with raw material prices falling, the garment industry until recently was in a position to continuously reduce production cost. Now this development has reached a limit:

> LOWERING WAGES

→ hardly possible any more

> LOWERING COSTS OF MATERIAL

→ very small potential

> LOWERING ENERGY COSTS

→ **huge potential** exemplarily shown on

Double Legger machine:

- 8 hours operating time;
- € 7.50 cost for steam (€ 0.05 per kg)
- at two shifts:

→ savings of up to **€ 1,320 per year!**

→ complete trouser line up to **€ 13,000 per year!**

VEIT *eMotion* practical test: saving € 190,000!



Bertram Rollmann,
owner and CEO of Pirintex
about his experience with the
VEIT *eMotion* system

Q: Mr. Rollmann, why did you – as a manufacturer of high quality garments in a low wage country – decide to go for an energy efficiency system?

A: Rising energy costs and labour costs that cannot be reduced any further are the main cost drivers in the garment industry. As a major consumer of energy we are forced by the government to reduce our CO₂-emissions sustainably, otherwise we will be facing sanctions.

Q: Mr. Rollmann, by how much were you able to lower the steam consumption on the lines equipped with the VEIT system?

A: After the first calculations we were thinking that 25 % might be realistic. We were really amazed that after the installation, the steam consumption of the whole line has gone down by over 40 %!

Q: How much are you saving per year?

A: Assuming that the whole factory will soon be equipped with the *eMotion* system I am sure that I will save approximately € 190,000.

Q: Does the system work only with BRISAY machines or can competitors' machines also profit from the new development?

A: Although we use BRISAY machines for 95 % of our production, we also tested the system on two machines of competitors and got similarly fantastic results.

Q: Would you recommend the system?

A: For sure! It's the easiest way to save money. Furthermore, operators are less stressed as the climate in the factory has improved significantly and last but not least it helps to protect the environment.

Q: Mr. Rollmann, thanks a lot for the interesting conversation!



PLEASE NOTE:

In the future all garment manufacturers will have to declare the CO₂-emission used during the production process.

VEIT *eMotion* guarantees optimal low emissions and makes you ready for the future.



VEIT eMOTION

The VEIT *eMotion* Package is based on 4 elements

1.

Energy box:
contains the central
steam conditioning and
distribution.

2.

**Machine-specific
isolation:**
is the key for further
savings. Less radiation
heat lowers the A/C cost
and improves the comfort
for the operator.

3.

**An intelligent,
programmable
controller** regulates
the steam supply. Only
the needed amount of
steam is fed into the
system. During stand-by,
heating is reduced in
several steps. Still, it is
possible to resume work
immediately.

4.

**A centrale remote
control unit** manages all
eMotion machines via
WLAN.



VEIT *eMotion* Retrofit-Kit

Cut costs and save energy with older machines, too!

With our retrofit kit and just a few easy modifications, you can save up to 40 %* in heating energy with your existing machines. The kit contains all the necessary components for upgrading your machine.

* depending on buck size, shape and configuration of the machine

Jacket and Coat / DB Underpressing





BRI-110E/101 Classic

Ironing table for front and lateral part seams
(incl. Iron BRI-1)

- > **Special ironing surface with slit for chest:**
Prevents deformation of the chest area
- > **Unloading station*:**
Optional separate stacking of left and right front parts:
Increases productivity
- > **Table extension* (additional place of deposit):**
Improves work station layout
- > **Programmable tape dispenser BRI-10 for 2 rolls*
(automatically cuts fusing tape to preset lengths):**
Improves work station layout



Alternative:

VEIT Uniset CN S 130x65 Basic



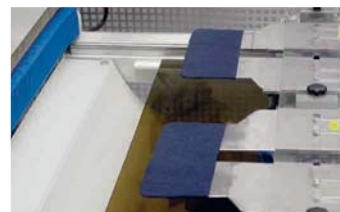
* optional



BRI-370/101 Premium

Flap pressing machine

- > **Stainless steel template kit (4 parts):**
 - tailor-made for the customer
 - individually movable templates
 - for flap edging, additional lowering possible when loading
 - rapid exchange system
- > **Overlapping operational procedure:** Set of templates can be used for the next pair of flaps during the pressing cycle/
Increases productivity
- > **Digital programmer BRI-Fashion** (see page 59)
- > **Separate program selection switch:**
Allows quick change of programs
- > **Flap ejector and collecting bin / Productivity**
- > **Automatic unloading and stacking device for flaps*:**
Productivity
- > **Additional exchangeable template holder (without templates)*:**
For a quick change



* optional



BRI-510/201 Premium

Shoulder blade and back center shaping machine, shaping buck for back waist seam area

› **Linear travelling frame:**

Eliminates obstruction of the loading area during positioning, free visibility to pressing good, no heat radiation to the operator

› **Vertical head buck closing:**

Transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality

› **Digital programmer BRI-Fashion** (see page 59)

› **Separate program selection switch:**

Allows quick change of programs

› **Separate shaping buck for shoulder blade and waist (optional):** Use according to the customer's requirement

› **Programmable shaping lengths:**

Flexible solution for different kind of fabrics

› **Variable steam quantity for bucks and shaping stamp:**

For concentrated steam application to the pressing good



Cylinder for shaping effect in the waist area of back center seam



BRI-2068/101 Premium

BRI-2068E/101 Classic

Mini-utility pressing machine

› **Manual operation via pedal**

› **Steam edge suction:**

Prevents damage to previously finished pressing areas

› **Suction or blowing via selection switch*:**

Optional suction or blowing is activated automatically with lifting of the steam iron

› **Digital programmer BRI-Compact** (see page 59)

› **Blowing / suction via knee rocker switch*:**

Increases productivity



Also available with a special shape for bag straps.

Also available as BRI-2068E/101 Classic (timer-controlled).

* optional

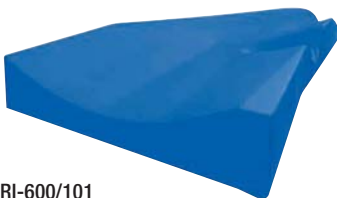


BRI-600(T)/101 Premium

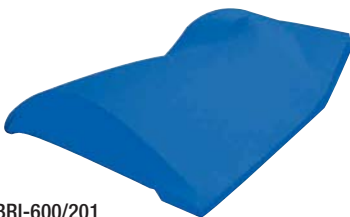
BRI-600(T)/201 Premium

Jacket front underpressing machine
(concave / convex pressing bucks)

- › Patented carriage system for left and right front parts / saves space
- › Concave pressing bucks:
Ideal for carrying out various operations:
 1. Opening of side seams and chest darts by iron
 2. Insertion of plack piece incl. adhesive tapes
 3. Form pressing
- › Vertical head buck closing:
Even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality
- › Digital programmer BRI-Fashion (see page 59)
- › Separate program selection switch:
Allows quick change of programs
- › Steam edge suction:
Avoids steam marks
- › Fork for dart peaks*:
Dart ends can be ironed more easily
- › Programable tape dispenser BRI-10 for 2 tape rolls*:
Automatic cutting of tapes with adjustable length / optimises work station layout
- › Electromechanical distance control*



BRI-600/101
Pressing buck „concave“



BRI-600/201
Pressing buck „convex“



Concave pressing buck



Also available as **BRI-605M Classic** for coats.



Alternative: VEIT Uniset CN S 130x65 Basic



Main differences 585C vs 585:

Additional suction while buck rotating / buck stopping:
Dreh- und Endabsaugung: Prevents displacement of the pressing good

BRI-585/101 Premium

BRI-585C/101 Premium (180°-Carousel)

Back centre and side seam pressing machine
 (incl. iron BRI-1)

› **Linear travelling frame:**

Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator

› **Vertical head buck closing:**

Transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good

› **3 special lower bucks:**

Optimal buck design

› **Digital programmer BRI-Fashion with separate program selection switch** (see page 59)

› **Steam edge suction:**

Prevents damage to previously finished pressing areas

› **Separate suction in the 3 lower bucks:**

Facilitates the positioning

› **Fine suction:**

Quick positioning and opening of seams

› **Deposit for front parts:**

Facilitates the positioning and aligning of the pressing good



Alternative: BRI-158/101 Basic

Ironing table for back center and side seams
 (incl. iron BRI-1) with connection to central vacuum



BRI-160/101 Basic

Ironing table for shoulder seams
(incl. Bügeleisen BRI-1)

› **Special buck design:**

Depending on the model e.g. for straight or round shoulder contours or for special shaping of the shoulder-bone area

› **Hydraulic or pneumatic height adjustment:**

Manually adjustable to the operator



Photo: deposit plate not shown

BRI-410/201 Premium

Sleeve shaping machine (maual operation)

› **Special buck design:**

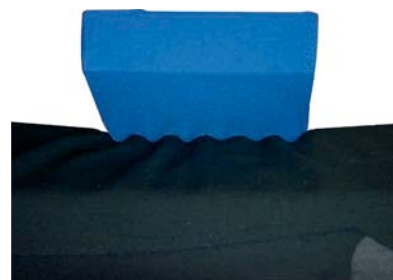
Optimal buck design for a perfect shaping effect

› **Digital programmer BRI- Compact** (see page 59)

› **Deposit plate:**

Better situation at workplace

› **Flexible shaping stamp** creates the desired shaping effect



Special buck for shaping effect



BRI-550E/101 Classic

Shoulder seam pressing machine (incl. Bügeleisen BRI-1)

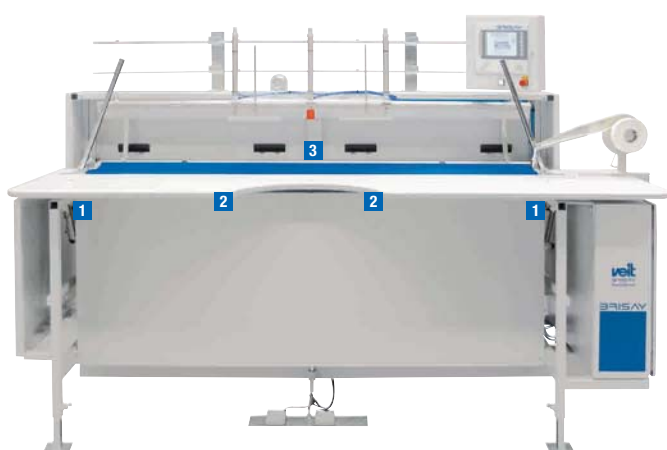
> Special buck design:

Depending on the model e.g. for straight or round shoulder contours or for special shaping of the shoulder-bone area

> Buck closing – Scissor type movement:

Short cycle time

> Digital programmer BRI-Compact (see page 59)



BRI-500/101 Classic

Jacket hem pressing machine

> Lateral holding arm 1 (lowerable):

Facilitates the positioning

> Adjustable stop rail:

Flexible solution for different hem widths

> Suction individually activated in lower buck:

Facilitates the positioning

> Digital programmer BRI-Fashion (see page 59)

> Separate program selection switch:

Allows quick change of programs

> 2 holding bars 2 for side vents and one holding bar 3 for back vent*:

Prevents displacement during pressing process

> Tape dispenser for fusing tapes (manually cut length of fusing tape)*:

Optimises work station layout

> Hem stop rail*: Device for pressing different hem widths

> Deposit for 1 hem stop rail*: Optimises work station layout

> Laser* for better placement of check garments

Alternative:
VEIT Uniset CN S 130x65 Basic

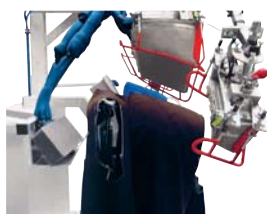


* optional


Back part head:
Circular closing

Front part head:
Linear closing


Pedal controlled holding device


Adjustable lower buck
support


Rapid exchange system for bucks



Buck heating unit

BRI-651/201 Premium

BRI-651/101 Classic

Shoulder pad fusing machine with rapid buck exchange system (201)

Shoulder pad fusing machine without rapid buck exchange system (101)

> Rapid exchange system for bucks:

For a flexible and quick reaction to changes in fashion trends (men and ladies wear) / bucks can be easily changed within a very few minutes

> 4 head bucks and 2 lower bucks:

Two-part head bucks for overlapping pressing and preventing displacement of the pressing good

> Circular closing of back part head:

Prevents displacement of the back part

> Linear closing of front part head:

Prevents displacement of the front part

> Digital programmer BRI-Fashion (see page 59)

> Separate program selection switch:

Allows quick change of programs

> Tandem operation:

2 different programs can be carried out at the same time / Increases productivity

> Intermediate jacket hanging device:

While cooling of the pressing good the program stepping device is activated / Increases productivity

> Automatic program stepping:

Automatic transfer of the program from one machine side to the other / Increases productivity

> Pedal controlled holding device*:

Additional holding device for shoulder pad and jacket before pressing

> Shoulder pad deposit (2 per side)*:

Deposit for shoulder pads / Improves work station layout

> Adjustable lower buck support*:

For a flexible and quick solution when using different shoulder pad thickness / Increases quality

> 1 additional set of bucks*:

Additional buck for a flexible solution for different shoulder styles

> Buck heating unit*:

Additional buck set is pre-heated and can be used immediately after changing


Alternative: BRI 166/201 Basic
ironing table for fusing shoulder pads



VEIT Uniset CN S Basic

Ironing table for linings

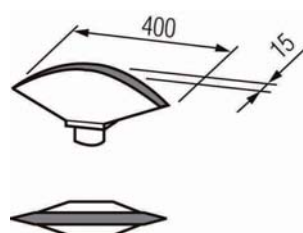
- > Suitable for ironing inner lining and pockets of jackets
- > **Height adjustable in 6 steps** for ideal adjustment to the operator
- > **High suction power** for quick drying
- > Manual adjustment of suction power
- > **Integrated wheels allow movement** within the production plant, thus permitting flexible use
- > Also available with sound absorber
- > **Big selection of accessories and ironing bucks** for ideal and individual adaption to each step in the work process



VEIT Uniset CN S 130x65 Basic

Ironing table for collars and gorge seams

- > Ideal for pressing collars and gorge seams
- > **Special edge buck** for ironing the seam between upper collar and collar stand
- > **Height adjustable in 6 steps** for ideal adjustment to the operator
- > **High suction power** for quick drying
- > Manual adjustment of suction power
- > **Integrated wheels allow movement** within the production plant, thus permitting flexible use
- > Also available with sound absorber
- > **Big selection of accessories and ironing bucks** for ideal and individual adaption to each step in the work process



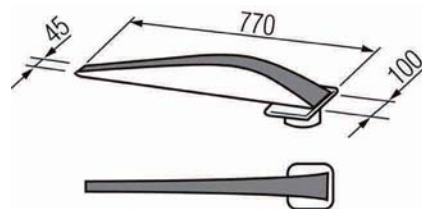
Collar buck outseam



VEIT Uniset CN S 130x65 Basic

Ironing table for sleeve seams, front and elbow seams

- › Ideal combination with „sleeve buck special“ for opening elbow seams
- › **Height adjustable in 6 steps** for ideal adjustment to the operator
- › **High suction power** for quick drying
- › Manual adjustment of suction power
- › **Integrated wheels allow movement** within the production plant, thus permitting flexible use
- › Also available with sound absorber
- › **Large selection of accessories and ironing bucks** for ideal and individual adaption to each step in the work process



Sleeve buck special

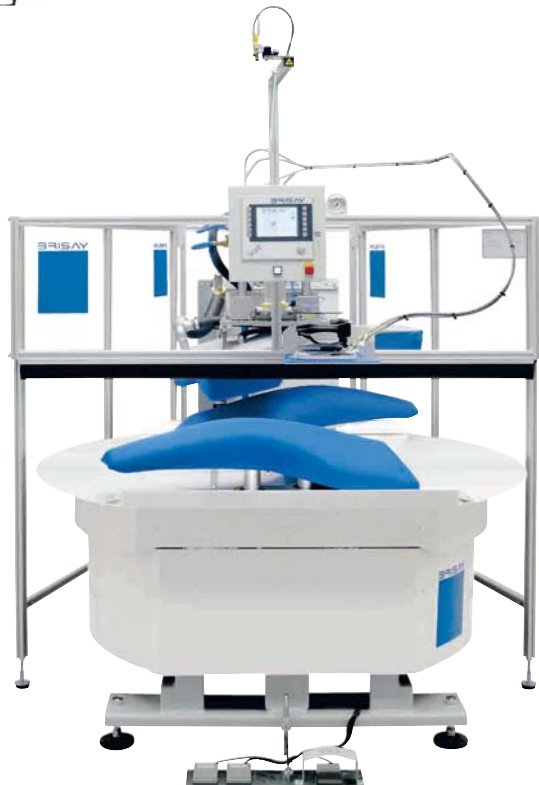


BRI-433/101 Classic

Elbow-hem pressing machine (incl. iron BRI-1)

- › **Linear travelling frame:**
Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator
- › **Vertical head buck closing:**
Transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good: Increases quality
- › **Special buck design:**
use independent of sizes and models
- › **Digital programmer BRI-Fashion** (see page 59)
- › **Separate program selection switch:**
Allows quick change of programs
- › **Steam edge suction:**
Prevents damage to previously finished pressing areas
- › **Separate suction for hem and seam areas:**
Facilitates the positioning
- › **Ironing set for sleeve hems incl. buck and steam iron BRI-1*:**
Separate ironing surface for hem folding and ironing hem during pressing cycle / Increases productivity
- › **Fine suction** for easier positioning and opening of the elbow seam

* optional

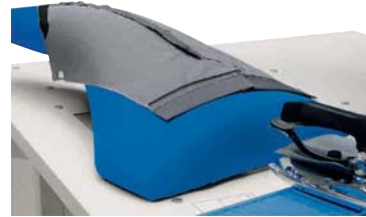


BRI-433C/101 Premium (180° Carousel)

Elbow-hem underpressing machine
(incl. iron BRI-1)

Additional function 433C vs 433:

- > **additional suction during buck rotation and buck stop:**
Prevents displacement of the garment
- > increased productivity



BRI-430/101 Premium

Sleeve seam pressing machine for front and
elbow seams (incl. iron BRI-1)

> **Linear travelling frame:**

Eliminates obstruction of the loading area during positioning, free visibility to the pressing good, no heat radiation to the operator

> **Vertical head buck closing:**

Transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good

> **Two ironing bucks:**

front and elbow -seams are finished at the same buck

> **Special buck construction:**

Additional mark-free shaping effect of front seams

> **Digital programmer BRI-Fashion** (see page 59)

> **Separate program selection switch:**

Allows quick change of programs

> **Soft suction lower buck:**

Flexible solution when ironing different fabrics, avoiding marks

> **Steam edge suction:**

Prevents damage to previously finished pressing areas

> **Clamps for holding sleeve head (front seam):**

Prevents displacement of sleeve seam during pressing cycle

> **Clamps for holding sleeve head (elbow seam)*:**

Prevents displacement of sleeve seam during pressing cycle

> **Unloading device*:**

Automatic unloading after pressing / Increases productivity

* optional



BRI-170/101 Classic

Ironing table for front and elbow seams
(incl. iron BRI-1)

- > **Two ironing bucks (front and elbow seams are finished on the same buck):**
Multi-use workstation
- > **Special buck construction:**
Additional shaping effect of front seams
- > **Fine suction*:**
Added flexibility when ironing different fabrics / avoiding marks
- > **Holding clamps for upper sleeve area*:**
Positioning work aid



two ironing bucks

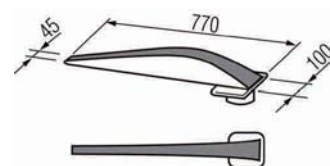
* optional



VEIT Uniset CN S 130x65 Basic

Flat Top Ironing Table 130x65 with one swivel arm

- > **When used with the shown ironing buck, suitable for the following application:**
 - Opening seams on left and right front edge
- > **Height adjustable in 6 steps** for ideal adjustment to the operator
- > **High suction power** for quick drying
- > **Manual adjustment of suction power**
- > **Integrated wheels allow movement** within the production plant, thus permitting flexible use
- > Also available with sound absorber
- > **Big selection of accessories and ironing bucks** for ideal individual adaption to each step in the work process



Edge buck medium



BRI-130/101 Basic

Edge buck table (incl. iron BRI-1)

- › **Exchangeable buck ends:**
For single- and double breasted jackets
- › **Stainless steel edge buck (condensate heated):**
No cover material required
- › **Lapel peak turner*** (Accessory for turning the lapel peak after opening the jacket front edge):
Increases productivity
- › **Additional buck end*** (additional buck end to adopt to different jacket styles)



Lapel peak turner



Exchangeable buck tip

* optional



BRI-2065/201 Premium

Manual armhole creasing machine

- › **Digital programmer BRI-Compact** (see page 59)
- › **Special buck for sleeve:**
Ideal positioning
- › Manual creasing through pedal
- › **Electro-mechanical distance control:**
Individually adjustable distance of upper buck/
avoids marks and shine on all types of fabric





BRI-302/201 men's wear Premium

Lapel edge combination pressing machine with facing extension for 1-4-button jackets

- > **Special shaping**
- > **Digital programmer BRI-Fashion** (see page 59)
- > **Separate program selection switch:**
Allows quick change of programs
- > **Facing extension buck (optional add-on):**
Additional pressing buck for 3-4-button jackets
- > **Separate suction at lower buck for collar, lapel and facing for correct positioning**
- > **Lifting of the lower buck:**
Makes the positioning of the lapel area easier
- > **Lapel head with optional pre-steaming:**
Allows possible corrections from previous pressing operations
- > **Distance control for lapel and facing:**
Individually adjustable distance of lapel form avoids marks and shine
- > **Holding clamps for collar centre*:**
Prevents displacement of the pressing good
- > **Unloading device for left and/or right jacket front*:**
Automatic unloading after pressing / Increases productivity
- > **Blowing device for lapel crease*:**
Avoiding steam touching the lapel after pressing / Increases quality
- > **Edge suction at facing buck:**
Avoids steam marks

* optional



Tiltable lower buck (moved out)



Tiltable lower buck (moved in)



Pressing of single breasted and double breasted suits



Pressing of jackets with 1-4 buttons



Holding clamps



Facing extension bucks (BRI-302/101)

This machine is also available without facing extension bucks (BRI-302/101Premium)



BRI-165/101 Classic

BRI-165/102 Classic

Ironing table for sleeve head seams (incl. iron BRI-1)
bucks parallel next to or behind each other

- › **Various special bucks** for pressing shoulder area and sleeve heads of different models
- › **Rounded contour frame sole for BRI-1*** for opening/polishing the sleeve head seam
- › **Hydraulic or pneumatic height adjustment:** Manually adjustable to the operator

* optional



BRI-1220/101 Classic (120° Carousel)

Pressing machine for front and back parts
(incl. iron BRI-3)

- › **Vertical closing of head bucks:**
Transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the garment
- › **Additional suction while buck rotating/ buck stopping:**
Prevents displacement of the pressing good
- › **Digital programmer BRI-Fashion** (see page 59)
- › **Separate program selection switch:**
Allows quick change of programs
- › **Digital distance control*:**
Exact adjustment of the distance between the pressing bucks to avoid marks and shine on all types of fabric
- › **Lower steam buck*:**
For finishing of velvet fabrics
- › **Machine can be configured depending on customer's requirements:**
 - only front parts
 - only back parts
 - front and back parts

* optional

Jacket and Coat / DB Finish



**BRI-1200/101 Premium****BRI-1300/101 Premium****Jacket front finish pressing machine
(bucks vertically arranged)****> Vertically arranged bucks:**

- Jacket hangs on the buck as on a human body
- Alignment of seams, edges and stripes is easier
- Jacket remains on hanger during pressing process
- Operator works in upright position
- Time to finish the lining is minimized due to pressing in hanging position

> Vertical closing of head bucks: Even distribution of pressure / prevents displacement of pressing good / increases quality**> Head bucks with separate chambers for steam and suction:** Individual processing of upper and lower area of front parts / flexible solution for different types of fabric**> Lower bucks with 2-step suction:** Easier positioning**> Additional blowing device on the armhole area:** Leaked steam is blown away avoiding steam marks**> Digital programmer BRI-Fashion** (see page 59)**> Separate program selection switch:**

Allows quick change of programs

> Intermediate jacket hanging device: During cooling of the pressing good the program stepping device is activated / Increases quality / Increases productivity**> Automatic program stepping:** Automatic transfer of the program from one machine side to the other / Increases productivity**> Optional tandem operation:** 2 different programs can be carried out at same time / Increases productivity**> Digital distance control:** Variable adjustment of distance between pressing bucks during pressing operation to avoid marks and shine on all types of fabric**> Suspension device for pressing jackets on hanger*:**

No loading and unloading from / to hanger



Also available as 180° carousel: **BRI-1005C & BRI-1105C Premium**

* optional



BRI-1005M/101 (BRI-1005/101) Classic

BRI-1105M/101 (BRI-1105/101) Classic

Finish pressing machine for front and back parts for coats (M) and / or jackets (2 machines)

> Linear travelling frame:

Eliminates obstruction in the loading area during positioning / Free visibility to the pressing good / No heat radiation to the operator

> Vertical closing of head bucks:

transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality

> Digital programmer BRI-Fashion (see page 59)

> Separate program selection switch:

Allows quick change of programs

> Digital distance control*:

Exact adjustment of the distance between the pressing bucks to avoid marks and shine on all types of fabric

> Steam lower buck*:

For finishing of velvet fabrics

BRI-1005E/101 Classic

BRI-1105E/101 Classic

Finish pressing machine for front and back parts

> Twin buck set on linear travelling frame:

Eliminates obstruction in the loading area during positioning / Unrestricted view to the garment / Less heat radiation to the operator

> Vertical closing of head bucks:

Transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good

> Digital programmer BRI-Fashion (see page 59)

> Separate program selection switch:

Allows quick change of programs

> Digital distance control:

Variable adjustment of the distance between the pressing bucks to avoid marks and shine on all types of fabric

> Steam lower buck*:

For finishing of velvet fabrics

> Jacket deposit*:

For gentle deposit of finished garment

* optional



BRI-2001E/101 Basic

Utility pressing machine

Main difference vs BRI-2000/101:

- > **Buck closing – Scissor type movement:**
Short cycle time
- > **Integrated timer sequential control for steam / suction, dwell time between steam and suction and head closing:**
Semi-automatic operation controlled via adjustable electronic timer controls
- > **Digital distance control*:**
Very precise adjustment of the distance between the bucks to avoid marks and shine on all types of fabric

Options:

- > **Lower buck steam via pedal*:**
As pre-steaming option and pressing of velvet fabrics (steaming only)
- > **Lower blowing buck*:**
For finishing of velvet fabrics

* optional

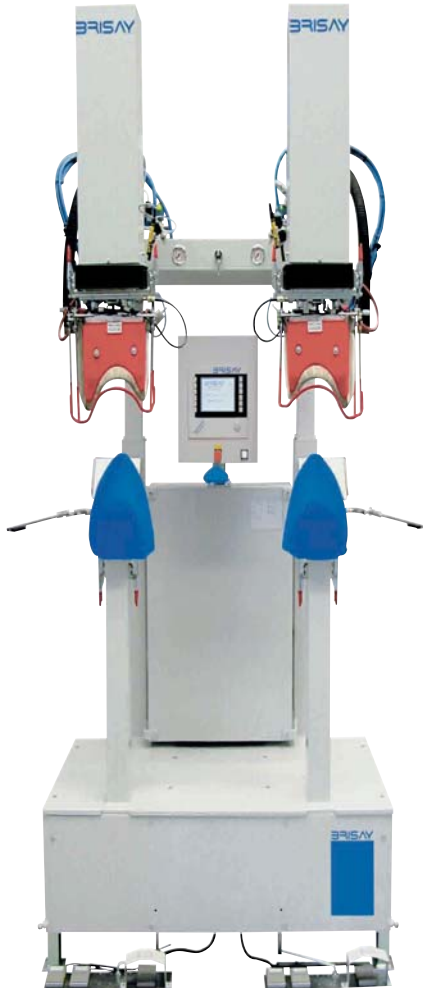


BRI-710E/202 Classic

Collar finish pressing machine (program-controlled)

- > **Only 1 upper buck and 1 lower buck:**
optimal shape for collar and lapel
- > **Digital programmer BRI-Compact** (see page 59)
- > **Elektro-mechanical distance control* (available adjustment of the distance values between the pressing bucks):**
Avoids marks and shine on all types of fabric
- > **Steam suction in upper buck*:**
Leaked steam is sucked off into the head buck in order to avoid steam touching the garment outside of the pressing area/
Increases quality when pressing highly sensitive fabrics
- > **Airbags*:**
For optimal positioning of the garment especially for large sizes / Flexible solution on different collar sizes

* optional



Rapid buck exchange system

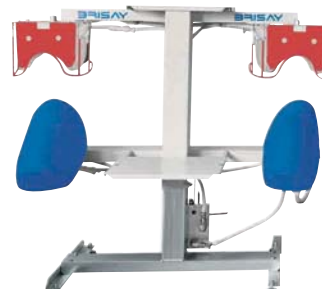
BRI-1920/101 Premium

BRI-1920/201 Premium

Shoulder finish pressing machine
without rapid exchange system (101)

Shoulder finish pressing machine
with rapid exchange system (201)

- > **2 Head bucks and 2 lower bucks:** Optimal fit according to different shoulder styles for the pressing of left and right shoulders
- > **Special buck design (accommodates all independent sizes):**
For overlapping pressing
- > **Rapid exchange system for bucks:**
For a flexible and quick solution to changes in fashion trends / Bucks can be easily changed within few minutes / Increases productivity
- > **Additional set of bucks*:**
For different shoulder styles
- > **Buck heating unit*:**
Additional set of bucks is pre-heated and can be used immediately after changing / Increases productivity
- > **2 back holding arms:**
Pressing good is held during the pressing operation
- > **Digital programmer BRI-Fashion** (see page 59)
- > **Separate program selection switch:**
Allows quick change of programs
- > **Manual operation possible**
- > **Intermediate jacket hanging device:**
During cooling of the pressing good the program stepping device is activated / Increases quality / Increases productivity
- > **Automatic program stepping:**
Automatic transfer of the program from one to the other machine side / Increases productivity
- > **Optional tandem operation:** 2 different programs at the same time
- > **Digital distance control*:**
Very precise adjustment of the distance between the bucks to avoid marks and shine on all types of fabric
- > **Blowing device in collar area*:**
Leaked steam is blown away avoiding steam marks, touch-up work is reduced



* optional



BRI-1920E/202 Classic

Shoulder finish pressing machine

Main difference BRI-1920E vs. BRI-1920:

- > **Digital programmer BRI-Compact** (see page 59)
- > **No intermediate hanging device**
- > **Electro-mechanical distance control:**
Variable adjustment of distance between bucks avoids marks and shine
- > **Closing of head bucks separate or together***
- > **Upper buck suction*:** For better finishing quality
- > **No rapid buck exchange**



Alternative: BRI-166/101 Basic

* optional



BRI-2065/201 Premium

Manual armhole creasing machine

- > **Digital programmer BRI-Fashion** (see page 59)
- > **Special buck for a manual armhole creasing:**
Optimal buck design for perfect pressing results
- > **Manual operation via pedal**
- > **Electro-mechanical distance control:**
Variable adjustment of the distance between the pressing bucks to avoid marks and shine on all types of fabric





Also available as BRI-2068E/101
and various forms



BRI-2068/101 Classic

BRI-2068E/101 Basic

Mini-utility-pressing machine

BRI-2068E/101 – universal buck:

- > **Manual operation via pedal**
- > **Electro-mechanical distance control**
- > Timer controlled Steam / suction / blowing; time delay between steam suction and closing of the upper buck / Semi-automatic programm
- > **Steam / blowing lower buck with pedal*:**
For pre-steaming or finishing of velvet fabrics
- > **Table extension*:** Additional deposit

Main difference between 2068 and 2068E:

- > **Digital programmer BRI-Compact** (see page 59)
- > **Steam edge suction:**
Prevents damage to previously finished pressing areas
- > **Automatic activation of blowing / suction while lifting the iron*:** Increases productivity
- > **Blowing / suction via knee rocker switch***

* optional



BRI-950E/101 DB Classic

Collar and lapel pressing machine

- > **Special buck design:**
perfect buck pressing for ladies' jackets and overcoats
- > **Suction in lower bucks individually activated:**
facilitates the positioning
- > **Steam edge suction:**
prevents damage to previously finished pressing areas during the pressing process
- > **Collar head suction including steam edge suction:**
escaped steam is sucked off into the head buck in order to avoid steam touching the garment outside of the pressing area / Increases quality when pressing highly sensitive fabrics
- > **Electro-mechanical distance control:** Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine
- > **Automatic unloading device** for left or right side of the machine*



* optional



BRI-1810/302 Classic

Armhole creasing and sleeve finishing machine with sleeve tensioning device

> Sleeve head finisher **5** with air cushion (roll-up movement):

For the finish of the "sleeve roll" in front and back part / For push-up sleeve models / Shaping of complete sleeve head contour / Very sensitive operation by a special Airbag-System (pressure is individually adjustable) / Garment is held securely in place / Seven different movements are freely programmable

> Exchangeable crease plate system **1** incl. 2 pairs of crease plates:

Very high creasing of the armhole area and a flexible solution for different armhole sizes / Time for touch-up is minimized

> Crease plates with two-stage closing option:

Flexible solution on different kind of fabrics; very sensitive fabrics can be finished without pressure

> Side part tensioning device **3** :

Prevents damage of side seams during machine processing

> Front and back part holders:

Facilitates the positioning

> Body buck with separate chambers (steam, suction and blowing):

Flexible solution for different kind of fabrics

> Digital programmer BRI-Fashion (see page 59)

> Separate program selection switch:

Allows quick change of programs

> Optional tandem operation:

2 different programs can be carried out at the same time / Increases productivity

> Sleeve tensioning device **4** (height and angle of inclination can be individually adjusted):

Sleeves are automatically stretched

> Blowing in lower arm-hole area*:

Leaked steam from sleeve finish is blown away / Jacket side and back areas are not damaged by steam (no further touch-up required)

> Crease plate heating system **2** (for 2 or 4 set of plates)*:

Crease plates are pre-heated / Allows immediate use of the crease plate after changing / Increases productivity

> Proportional blowing system*:

Prevents unwelcome tensioning of the sleeve with highly sensitive fabrics / Sleeve contour and sleeve design remains in shape / Increases quality



Exchangeable crease plate system



Crease plate heating system (for 2 or 4 set of plates)*



Side part tensioning device



Sleeve tensioning device (height and angle of inclination can be individually adjusted)



Sleeve head finisher with air cushion (roll-up movement); only for Classic and Premium

* optional



BRI-890/111 Basic

Vertical sleeve finish machine for ladies' jackets and coats

- > For quality ladies' jackets and coats manufacturing
- > Vertically arranged buck shapes
 - Blazer hangs on the buck as on a human body
 - Reduction of lining pressing because of hanging ironing/time saving
- > Cost-efficient solution
- > Very easy to handle
- > Exchangeable crease clamp system*:
 - for adjustment on different sizes
- > Vacuum for an easy positioning of the goods
- > Crease plate with steam, vacuum and blowing-function
- > Airbag in the lower part of the crease plate with the functions steam and blowing for armhole creasing
- > Patented buck heating by steam pipes
- > Digital programmer BRI Compact (see page 59)
- > Additional manual operation by pedal
- > Machine can be run with one or two operators:
 - higher output
- > Machine height and pedal frame adjustable:
 - for an optimal adjustment to the operator
- > Special glove for the finishing of the upper sleeves (1 piece)
- > 2 sleeve holding devices incl. sleeve seam holding device (flexible adjustable)*
- > 2 sleeve tensioning devices*

* optional



BRI-860/101 Premium

Sleeve seam finish pressing machine, elbow-seams

Special feature of BRI-860/101:

- > Special buck design:
 - Allows pressing with buttons already sewn on

Features BRI-860/101, BRI-860/201:

- > Linear travelling frame:
 - Eliminates obstruction in the loading area during positioning /
 - Free visibility to the pressing good / No heat radiation to the operator
- > Vertical closing of head bucks: Transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the pressing good / Increases quality
- > Pressing of jackets on hanger:
 - Jacket remains on hanger during the pressing operation /
 - Increases productivity
- > Digital programmer BRI-Fashion (see page 59)
- > Separate program selection switch:
 - Allows quick change of programs
- > Digital distance control:
 - Variable adjustment of the distance between the pressing bucks to avoid marks and shine on all types of fabric
- > Steam edge suction:
 - Prevents damage to previously finished pressing areas during the pressing process / Better working environment



BRI-860/201 Premium

Front sleeve seam finish pressing machine



Special jacket deposit avoids damage to already ironed parts



BRI-905/101 Premium

Lapel finish pressing machine

- › **Linear travelling frame:**
Eliminates obstruction in the loading area during positioning / Free visibility to the pressing good / No heat radiation to the operator
- › **Digital distance control:**
Variable adjustment of the distance between the pressing bucks to avoid marks and shine on all types of fabric
- › **Suction in lower bucks individually activated:**
Facilitates the positioning
- › **Digital programmer BRI-Fashion** (see page 59) **with separate program selection switch:**
Quick change of programs
- › **Lateral suction*:** Additional suction for holding the jacket facing during the entire operation
- › **Central chamber suction including edge suction:**
For adjusting lapel break from soft to hard. Edge suction avoids uncontrolled steam
- › **Upper buck suction:** Improves the ironing result
- › **Unloading device*:** Automatic unloading / Increases productivity

Also available as 180° carousel
BRI-905C/101 Premium

* optional



BRI-905E/201 Classic

Lapel finish pressing machine

Main difference between 905E and 905:

- > **Vertical closing of head bucks (combined scissor and vertical movement):** Even distribution of pressure onto entire pressing surface / Prevents displacement
- > **Digital programmer BRI-Compact** (see page 59)
- > **Electro-mechanical distance control:**
Variable adjustment of the distance between the pressing bucks to avoid marks and shine

Optional for 905E:

- > **Lateral suction***
- > **Central chamber suction including edge suction***
- > **Upper buck suction***

Main difference between 905C and 905:

- > **Additional suction during turning:**
Avoids displacement of goods



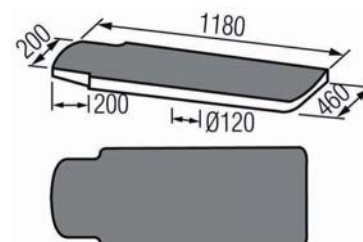
* optional



VEIT Varioset Premium

Lining Ironing Station Convex / Concave

- > **Convex:** Surface is slightly convexly shaped in order to prevent the outer fabric from being touched by the iron in the facing area (see picture)
- > **Concave:** Surface is concave in order to keep the shape of the garment. This guarantees optimal position of the garment in the area of the armhole
- > All lining bucks are **rotatable by 180°** and can thus be used as point right or left
- > Comfortable height adjustment supported by gas spring – ergonomic working position
- > **Superior suction and blowing power** with independently adjustable air power for fast drying and cycle times
- > **Electronic control unit** with display and integrated Veitronic for connection of iron



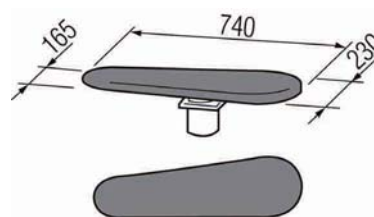
Ironing buck "Jacket lining concave"



VEIT Varioset Premium

Finish-Ironing Table

- › For jackets, blazers, costumes
- › Specially shaped spilltray for wrinkle-free deposit of the garment
- › **Different bucks mountable**, such as universal buck, costume buck and others
- › **Low noise level** due to elaborate flap box
- › **No heating of surface necessary** – energy saving
- › Comfortable height adjustment supported by gas spring – ergonomic working position
- › **Superior suction and blowing power** with independently adjustable air power for fast drying and cycle times
- › **Electronic control unit** with display and integrated Veitronic for connection of iron



Ironing buck "Universal long"



VEIT 8430 Basic

Multiform Finisher

- › Economical price / performance ratio
- › High performance (up to 80 pcs/h)
- › **Powerful** but energy saving blower motor with manually adjustable air quantity for all fabrics
- › Two Multiform Finishers can be operated in tandem by a single operator in a very small area. The productive use of operator's waiting times increases productivity by approx. 50 %
- › **Adjustable shoulder width** from 12.6 to 20.5 inch / 320 to 520 mm
- › **360° rotatable**: for easy loading and best view on the garment
- › **Adjustable sleeve clamps** allow an easy adjustment of the correct sleeve position
- › **Automatically adjusting hem tensioners** allow the finish of blouses with waists
- › Flaps in the front and back hold the blouse in the correct position
- › Manual stretching in vertical as well as horizontal direction is possible

This newly developed machine focuses on **user-friendliness** and simplicity.

It is easy to use, **while providing excellent 3-dimensional finishing** results for blouses and other light-weight garments. The necessity to hand-iron these garments is reduced to minor pretreatment or touch-ups. Max back length 33.5 inch / 850 mm.



VEIT 8308 Basic

Form Finisher

- › Economical price/performance ratio
- › **High performance** (up to 100 pcs./h)
- › **Microprocessor control** allows precise repetition of program sequences
- › Extremely powerful blower with adjustable air quantity for all fabrics, from extremely light-weight to very heavy ones
- › **Special steaming dome** including built-in drier ensures consistent steam quality
- › Two Form Finishers can be operated in tandem by a single operator in a very small area, **increasing productivity by approx. 50 %**
- › The Apparel Forms are continuously adjustable in length and shoulder width (10.6 to 17.7 inch / 270 to 450 mm). The sleeve openings can be closed.
- › The forms, rotatable by 360°, can be easily changed.
- › **360° drehbar:**



Dresses, overcoats, aprons,
bath robes



Long parts: dresses,
overcoats, aprons, bath robes



Jackets, blouses, pullovers,
leisure wear



Children's clothing
(for 2 to 6 year olds)



Skirts without pleats
(up to 39.3 inch / 1000 mm long)



VEIT 8363 Classic

Multiform Finisher

The new VEIT 8363 Multiformal series is a completely new product. Both models Basic and Classic allow finishing of outer garments in all current sizes with a length of 620 to 1420 mm (or 820 to 1620 mm with an adapter) and hem sizes from 940 to 1660 mm.

- › **High performance** (up to 80 pcd/h)
- › Powerful but energy saving blower motor with electronically adjustable air quantity for all fabrics
- › The VEIT 8363 Classic version will also finish difficult-to-handle garments in top quality and it also offers many extra benefits:
- › **Height adjustment of the bust is performed by an electrical tooth belt drive:** This allows a very precise tensioning of the garment without deforming it.
- › **Automatic height positioning of the bust by a photocell.**
- › **The standard pneumatically operated side-vent clamps** allow finishing of jackets and blazers in perfect quality.
- › The rotating bust facilitates loading.
- › **The new VEITouch Control** is easy to operate and provides ten program memories.
- › Adjustable shoulder width from 12.6 to 20.5 inch / 320 to 520 mm.
- › The standard lapel clamp can be taken off.

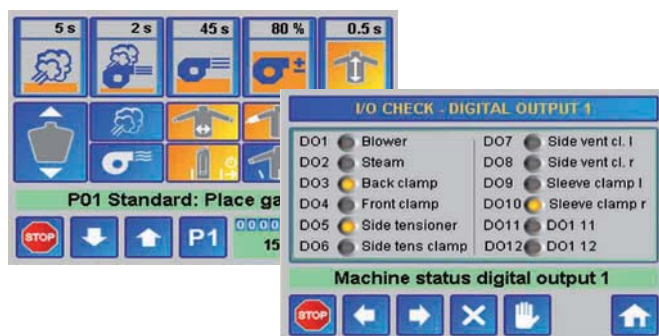


Pneumatic side-vent clamps

Jacket side-vent clamps can be fixed in order to allow easy and mark-free finishing of jackets with side vents.



Many different garment styles, like sport-, casual-, jeans jackets and casual coats can be finished.



The **VEITouch-Control** is equipped with a 5.7" touch-screen colour display which shows all functions and parameters at one glance. Also, you can store 10 programs settings and retrieve when needed. For service and maintenance purposes, all functions can be manually controlled through the display. All input and output functions can be checked at the display. Thus, any defective parts can be identified quickly in the event of disorders. This keeps service costs low.

Trousers Underpressing & Finish

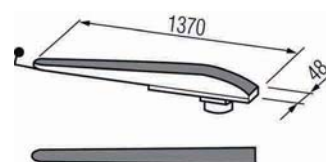




VEIT Uniset S Basic

Flat Top Table 130 x 65 with one swivel arm

- › **1 or 2 swivelarms** with different bucks can be mounted
- › Available with ladies' trouser seam buck shape or men's trouser seam buck shape on swivel arm
- › Suitable for underpressing seams, linings and for ironing small parts such as collars, cuffs, pockets and also for applying pads
- › With trouser seam buck on swivelarm suitable for small to medium production
- › **Strong suction:** for short cycle and drying times
- › Manual adjustment of suction power
- › **Integrated wheels** allow movement within the production plant, thus permitting flexible use
- › Available with chimney or sound absorber
- › **Big selection of accessories and ironing bucks** for ideal and individual adaption to each step in the work process
- › **Height adjustable** in six steps (720 mm–950 mm / 28.4–37.4 inch)



Trouser seam buck available for men's or ladies' wear



VEIT Uniset S Classic

Trouser Seam Ironing Table

- › Special ironing buck mounted on the standard base module
- › Guarantees easy opening of the crotch and the side seams and optimum hip ironing
- › Available with ladies' trouser seam buck shape or men's trouser seam buck shape
- › Also available with a **Timer** unit as an option
- › **Strong suction:** for short cycle and drying times
- › Manual adjustment of suction power
- › **Integrated wheels** allow movement within the production plant, thus permitting flexible use
- › **Height adjustable in six steps** (720–950 mm/28.4–37.4 inch)

Optional: also available with chain





BRI-188/201 Classic

Ironing table for trouser leg seams

- > For connection to central vacuum
- > **2 special bucks for trouser leg seams:**
Optimal buck design
- > **Stretching device (light or heavy)*:**
for stretching the trouser legs before opening the seams – depends on the fabrics e.g. stretchable fabrics
- > **Fine suction incl. selection switch* (light suction in order to avoid stretching of sensitive fabrics):**
Optional suction combined with steam – Increases quality
- > **Buck heating with steam or condensate (optional)*:**
when ironing fabrics that are temperature sensitive

* optional



BRI-180/101 Basic

Ironing table for trouser seat seam (incl. iron BRI-1)

- > **Special buck for trouser seat seam:**
Optimal buck design
- > Manual opening and pressing of trouser seat seam
- > Connection to central vacuum



BRI-200/101 Basic

Trouser hem (cuffs) pressing machine

› **3-part stretching templates made of stainless steel (adjustable pressure levels):**

Optimal stretching of the trouser hem (cuffs) on various hem widths and kind of fabrics – Increases quality

› **Bottom binding guide with optional raising device:**

Exact and even positioning of the bottom binding – Increases quality

› **Steam edge suction:**

prevents damage to previously finished pressing areas during the pressing process – Increases quality

› **Digital programmer BRI Fashion** (see page 59):

touch-screen, 200 programmes storable

› **Separate program selection switch:**

Allows quick change of programs – Improves work station layout

› **Electro-mechanical distance control**

(variable adjustment of the distance between the pressing shapes during the pressing process)*:

to avoid marks and shine on all types of fabrics

› **Machine height adjustment:**

for operation from standing or sitting position – Improves work station layout

› **Pneumatic bundle holding device:**

deposit and clamping device for several trousers when using bundle production*: Increases productivity

› **Stretching templates for shorts incl. folding table***

› **Rapid exchange system for stretching templates*:**

Increases productivity when changing styles

› **Suction on head buck*:**

Extended cooling process increases quality when pressing very sensitive fabrics

› **Distance control for stretching templates:**

increases quality when pressing very sensitive fabrics

* optional



BRI-2220/301 Basic

Single legger pressing machine (BRItimer controlled unit)

› **Fastback principle** for high performance, free visibility onto the garment and vertical closing for high quality

› **Integrated timer sequential control for steam/suction, dwell time bet-ween steam and suction and head closing:**

semi-automatic operation controlled via adjustable electronic timer controls

› **Electro-mechanical distance control (variable adjustment of the distance value between pressing shapes during the pressing process)*:**

to avoid marks & shine on all types of fabric

› **Lower buck steam via pedal*:** as pre-steaming option

and pressing of velvet fabrics (steaming only)

* optional



BRI-2220/411 Premium

Double legger pressing machine

> Linear travelling frame:

Eliminates obstruction in the loading area during positioning – free visibility onto the garment, no heat radiation to the operator

> Vertical head buck closing:

transfers even distribution of pressure onto the entire pressing surface and prevents displacement of the garment – Increases quality

> Fixed stretching system on head buck:

trouser seams (in- and outside seams) are stretched in order to avoid marks. Lower stretching device returns only after the trouser is removed: Prevents marks at trouser seam area

> Re-tensioning device for stretch cover on head buck*:

Compensation of the loss of fabric stretchiness

> Digital programmer BRI Fashion (see page 59):

touch-screen, 200 programmes storable

> Separate program selection switch:

Allows quick change of programs – Improves work station layout

> Head guiding system with recirculating ball bearings:

Heavy buck weight is supported – long lifetime due to precise head closing

> Steam edge suction:

prevents damage to previously finished pressing areas during the pressing process – Increases quality

> Separate suction in lower bucks:

Makes the positioning of the trouser legs easier

> Digital distance control:

Variable adjustment of the distance between the pressing shapes during the pressing process to avoid marks and shine on all types of fabric

> Additional suction in crotch area:

Strong suction in order to support the positioning of the critical crotch area





BRI-2390/301 Premium

Trouser topper pressing machine

- › **Buck closing – combined scissor and vertical movement:**
high quality pressing in combination with short cycle time
- › **Fine pressure control:**
mark free pressing even at sensitive fabrics
- › **Digital programmer BRI Fashion** (see page 59)
- › **Steam edge suction:**
upper and lower buck
- › Manual steam and pressing can be saved separately in program
- › **Waistband stretching device:**
improves quality & shortens cycle time



BRI-2390/201 Classic

Trouser topper pressing machine

- › **Buck closing – Scissor type movement:**
short cycle time
- › **Digital programmer BRIcompact** (see page 59)
- › **Steam edge suction:**
upper and lower buck
- › Automatically blowing with head buck distance
- › **Trouser waistband clamp and stretching device*:**
for improved handling
- › **Height quick adjustment system for waistband clamps*:**
Stretching distance can be adjusted to suit different styles and fabrics
- › **Blowing via knee rocker switch**
(suction knee rocker switch is standard)*

* optional



BRI-2390/211 Basic

Trouser topper pressing machine (BRI timer controlled unit)

- › **Steam edge suction:** prevents damage to previously finished pressing areas during the pressing process – Increases quality
- › Lower buck steam via pedal: pre-steaming or pressing of velvet fabrics (steaming without pressing!)*
- › **Trouser waistband clamp and stretching device*:**
Automatic stretching of the waistband at the side-body area – Improves handling
- › **Hanging device (trouser is clamped in a special trouser clamp)*:** legs are not twisted – Increases quality
- › Manual operation via pedal*

* optional



BRI-248/111 Basic

Trouser crease extension pressing machine

- › **Flat special buck:**
Optimal buck design – avoids stretching the trouser crease
- › **Digital programmer BRI-Compact** (see page 59)
- › **Steam edge suction in upper and lower buck:**
prevents damage to previously finished pressing areas during the pressing process – Increases quality
- › **Suction via selection switch*:**
Optional suction is activated automatically with lifting of the steam iron
- › **Hanging device (trouser is clamped in a special trouser clamp)*:**
the legs are not twisted during the top pressing – Increases quality



* optional



BRI-2068E/101 Basic

BRI-2068/101 Classic

Mini-utility pressing machine

BRI-2068E/101 – universal buck:

- › Manual operation via pedal
- › **Electro-mechanical distance control**
- › **Timer controlled Steam / suction / blowing;**
time delay between steam suction and closing of the upper buck / Semi-automatic programm
- › **Steam / blowing lower buck with pedal*:**
For pre-steaming or finishing of velvet fabrics
- › **Table extension*:** Additional deposit

Main difference between 2068 and 2068E:

- › **Digital programmer BRI-Compact** (see page 59)
- › **Steam edge suction:**
Prevents damage to previously finished pressing areas
- › **Automatic activation of blowing/suction while lifting the iron*:**
Increases productivity
- › **Blowing / suction via knee rocker switch***

Also available as **BRI-2068E/101**
as well as with many different bucks

* optional



VEIT Varioline S+B Classic

Dress Board Table VEIT

- › For finishing the hip area of casual trousers
- › **Excellent suction and blowing power** with manual power adjustment for short drying and cycle times
- › **Low noise level:** for an ergonomical work place
- › **No heating of surface necessary** – energy saving
- › Easy height adjustment supported by gas spring
- › **Lots of accessories** like iron gantry, lighting assembly & bucks available



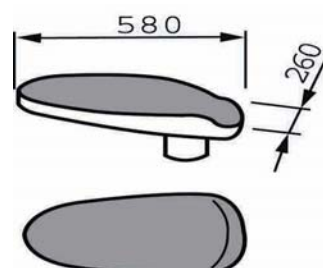
Alternative: **Uniset S+B Basic**



VEIT Varioline S+B Classic

Flat Top Table 130x65

- › Universal finishing table with suction and blowing
- › In connection with swivelarm and egg-shaped buck or hip bow buck suitable for finishing the hip area of classical and casual trousers
- › **Excellent suction and blowing power** with manual power adjustment for short drying and cycle times
- › Easy height adjustment supported by gas spring
- › **Low noise level:** for an ergonomical work place
- › **No heating of surface necessary** – energy saving
- › **Lots of accessories** like iron gantry, lighting assembly & bucks available



Hip bow back available for men's and ladies' wear



VEIT Varioset S+B Premium

Hip-Bow Ironing

- › Especially designed for finishing of hip-bow area on classical trousers
- › Perfect in combination with BRI-2390 for touch-up or as alternative for BRI-2390
- › **Low noise level:** for an ergonomical work place
- › **No heating of surface necessary** – energy saving
- › Easy height adjustment supported by gas spring
- › Superior suction and blowing power with independently adjustable air power for fast drying & cycle times
- › **Electronic control unit with display:**
possibility to create and store programmes
- › **Integrated iron temperature control (Veitronic)**
- › **Lots of accessories** like iron gantry, lighting assembly & bucks available



VEIT Varioset S+B Premium

Trouser Leg Ironing Table

- › Particularly suitable for removing imperfections in seam and/or waistband areas on classical trousers
- › A waistband clamp is standard and will keep trousers in place while the blowing function is being used
- › **Excellent finishing quality** in the waistband and lateral seam areas
- › **Low noise level:**
for an ergonomical work place
- › **No heating of surface necessary** – energy saving
- › Easy height adjustment supported by gas spring
- › **Superior suction and blowing power** with independently adjustable air power for fast drying & cycle times
- › **Electronic control unit with display:**
possibility to create and store programmes
- › **Integrated iron temperature control (Veitronic)**
- › **Lots of accessories** like iron gantry, lighting assembly & bucks available

General Advantages of BRISAY

1 Patented heating system

Especially developed for the garment industry, our patented heating system saves energy costs up to 30% and shortens the heating up times of the ironing bucks.

2 Ironing bucks

We provide a wide range of ironing bucks for your individual needs. The upper and lower bucks as well as the left and right ironing bucks are shaped perfectly through a special digital surface processing technique (CNC treatment).

3 Overlapping ironing

The special ironing buck design ensures that the entire surface area is covered and overlapped during the different pressing operations. This is especially important for finishing front and back parts, collar and shoulder parts (regardless of the size).

4 Insulated ironing bucks*

Our special insulation of the upper bucks helps to significantly reduce energy costs.

5 Covers for ironing bucks

The use of high quality materials ensures a longer working-life and optimal ironing results.

6 Cover exchange function

Makes changing the covers a lot easier. For easy positioning of the top cover, the upper buck is moved to a distance setting. After adjusting the cover material, the upper buck is moved into the closing position. Now the cover material can be fastened. This function ensures a cover exchange free from creases.

7 Spot light*

With the help of a spot light, the operator can easily position the interlinings for an optimal ironing process.

8 Vertical adjustment of the machine*

The height of the machine is ergonomically adjustable and therefore provides a more efficient work place.

9 Adjustable pedal

The pedal is ergonomically adjustable and therefore provides a more efficient work place.

10 Construction units and components

BRISAY uses only the highest-quality components, produced by internationally known manufacturers, to ensure the best reliability of the machines.

11 Power supply

All machines are ready for installation and connection to a central power supply (steam, exhaust and air). Steam traps are standard equipment.

12 Grid Plates*

A lot of machines can be equipped with grid plates instead of the standard cover. These have much longer life spans and ensure a consistent ironing quality since grid plates are virtually free from wear and tear.

13 Energy saving system*

The eMotion system saves up to 40% in energy, depending on machine type and pressing buck.

* optional
























General Advantages of BRISAY

| Type | Page | 1 Patented heating system | 2 Ironing bucks | 3 Overlapping ironing | 4 Insulated ironing bucks* | 5 Covers for ironing bucks | 6 Cover exchange function | 7 Spot light* | 8 Vertical adjustment of the machine* | 9 Adjustable pedal | 10 Construction units and components | 11 Power supply | 12 Grid Plates* | 13 eMotion* |
|----------------------|------|---------------------------|-----------------|-----------------------|----------------------------|----------------------------|---------------------------|---------------|---------------------------------------|--------------------|--------------------------------------|-----------------|-----------------|-------------|
| BRI-110E/101 Classic | 11 | ● | ● | — | — | ● | — | — | ● | ● | ● | ○ | — | — |
| BRI-130/101 Basic | 22 | ● | ● | — | — | — | — | — | ● | ● | ● | ○ | — | — |
| BRI-158/101 Basic | 14 | ● | ● | — | — | ● | — | — | ○ | ● | ● | ○ | — | — |
| BRI-160/101 Basic | 15 | ● | ● | — | — | ● | — | — | ○ | ● | ● | ○ | — | — |
| BRI-165/101 Classic | 24 | ● | ● | — | — | ● | — | — | ○ | ● | ● | ○ | — | — |
| BRI-166/101 Basic | 30 | ● | ● | — | — | ● | — | — | ○ | ● | ● | ○ | — | — |
| BRI-170/101 Classic | 21 | ● | ● | — | — | ● | — | — | ● | ● | ● | ○ | — | — |
| BRI-180/101 Basic | 41 | ● | ● | — | ● | ● | — | — | ● | ● | ● | ● | — | — |
| BRI-188/201 Classic | 41 | ● | ● | — | ● | ● | — | — | ● | ● | ● | ● | — | |
| BRI-200/101 Basic | 42 | ● | — | — | ● | ● | ● | — | ● | ● | ● | ● | — | |
| BRI-248/111 Basic | 45 | ● | — | ● | ● | ● | ● | — | ● | ● | ● | ● | — | |
| BRI-302/201 Premium | 23 | ● | ● | — | ● | ● | ● | — | ● | ● | ● | ○ | — | |
| BRI-370/101 Premium | 11 | ● | ● | — | ● | ● | ● | — | ● | ● | ● | ○ | — | |
| BRI-410/201 Premium | 15 | ● | ● | — | ● | ● | ● | — | ● | ● | ● | ○ | — | |
| BRI-430/101 Premium | 20 | ● | ● | — | ● | ● | ● | — | ● | ● | ● | ○ | — | |
| BRI-433/101 Classic | 19 | ● | ● | — | ● | ● | ● | ○ | ● | ● | ● | ○ | — | |
| BRI-433C/101 Premium | 20 | ● | ● | — | ● | ● | ● | ○ | ● | ● | ● | ○ | — | |
| BRI-500/101 Classic | 16 | ● | — | — | ● | ● | — | — | ● | ● | ● | ○ | — | |
| BRI-510/201 Premium | 12 | ● | ● | — | ● | ● | ● | — | ● | ● | ● | ○ | — | |
| BRI-550E/101 Classic | 16 | ● | ● | — | ● | ● | — | — | ● | ● | ● | ○ | — | |
| BRI-585/101 Premium | 14 | ● | ● | — | ● | ● | ● | — | ● | ● | ● | ○ | — | |
| BRI-585C/101 Premium | 14 | ● | ● | — | ● | ● | ● | — | ● | ● | ● | ○ | — | |

● = standard
○ = option

* optional

General Advantages of BRISAY

| Type | Page | 1 Patented heating system | 2 Ironing bucks | 3 Overlapping ironing | 4 Insulated ironing bucks* | 5 Covers for ironing bucks | 6 Cover exchange function | 7 Spot light* | 8 Vertical adjustment of the machine* | 9 Adjustable pedal | 10 Construction units and components | 11 Power supply | 12 Grid Plates* | 13 eMotion* |
|-----------------------------------|------|---------------------------|-----------------|-----------------------|----------------------------|----------------------------|---------------------------|---------------|---------------------------------------|--------------------|--------------------------------------|-----------------|-----------------|---|
| BRI-600(T)/101 Premium | 13 | ● | ● | — | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-605M Classic | 13 | ● | ● | — | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-651/101 Classic | 17 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-651/201 Premium | 17 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-710E/202 Classic | 28 | ● | ● | ● | ● | ● | ● | — | ● | ● | ● | ○ | — |  |
| BRI-860/101 Premium | 33 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-890/111 Premium | 33 | ● | ● | ● | — | ● | — | ○ | ● | ● | ● | ○ | — |  |
| BRI-905/101 Premium | 34 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-905C/101 Premium | 34 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-905E/201 Classic | 35 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-950E/101 Classic | 31 | ● | ● | ● | ● | ● | ● | — | ● | ● | ● | ○ | ○ |  |
| BRI-1005/101 Premium | 27 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1005M/101, -1005/101 Classic | 27 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1005C Premium | 27 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1005E/101, -1105E/101 Classic | 27 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1105M/101, -1105/101 Classic | 27 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1105C/101 Premium | 27 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1200/101 Premium | 26 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1220/101 Classic | 24 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1300/101 Premium | 26 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1810/302 Classic | 32 | ● | ● | — | ● | ● | — | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1920E/202 Classic | 30 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |
| BRI-1920/101, -201 Premium | 29 | ● | ● | ● | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ |  |

● = standard

○ = option

* optional

General Advantages of BRISAY

| Type | Page | 1 Patented heating system | 2 Ironing bucks | 3 Overlapping ironing | 4 Insulated ironing bucks* | 5 Covers for ironing bucks | 6 Cover exchange function | 7 Spot light* | 8 Vertical adjustment of the machine* | 9 Adjustable pedal | 10 Construction units and components | 11 Power supply | 12 Grid Plates* | 13 eMotion* |
|-----------------------|-------|---------------------------|-----------------|-----------------------|----------------------------|----------------------------|---------------------------|---------------|---------------------------------------|--------------------|--------------------------------------|-----------------|-----------------|-------------|
| BRI-2000/101 Classic | 28 | ● | ● | ● | ● | ● | ● | — | ● | ● | ● | ○ | ○ | |
| BRI-2001 E/101 Basic | 28 | ● | ● | ● | ● | ● | ● | — | ● | ● | ● | ○ | ○ | |
| BRI-2065/201 Premium | 30,22 | ● | ● | — | ● | ● | ● | — | ● | ● | ● | ○ | — | |
| BRI-2068/101 Classic | 31,45 | ● | ● | — | ● | ● | ● | — | ● | ● | ● | ○ | ○ | |
| BRI-2068/101 Premium | 12 | ● | ● | — | ● | ● | ● | ○ | ● | ● | ● | ○ | ○ | |
| BRI-2068E/101 Classic | 12,45 | ● | ● | — | ● | ● | — | — | ● | ● | ● | ○ | ○ | |
| BRI-2068E/101 Basic | 45 | ● | ● | — | ● | ● | — | — | ● | ● | ● | ○ | ○ | |
| BRI-2220/301 Basic | 42 | ● | ● | ● | ● | ● | — | — | ● | ● | ● | ● | — | |
| BRI-2220/411 Premium | 43 | ● | — | ● | ● | ● | ● | ○ | ● | ● | ● | ● | — | |
| BRI-2390/211 Basic | 44 | ● | ● | ● | ● | ● | ● | — | ● | ● | ● | ● | ● | |
| BRI-2390/201 Classic | 44 | ● | ● | ● | ● | ● | ● | — | ● | ● | ● | ● | ● | |
| BRI-2390/301 Premium | 44 | ● | ● | ● | ● | ● | ● | — | ● | ● | ● | ● | ● | |

● = standard
○ = option

* optional

Jacket and Coat / DB Underpressing

| Type | Page | Connections | | | | | | |
|------------------------------------|-------|------------------------------------|-------------------|-------------------------|-----------------------|------------------------|-------------------|--------------------|
| | | Capacity per hour pieces (approx.) | Steam 5 - 7,5 bar | Condensate max, 0.5 bar | Suction min. 120 mbar | Compressed air 6 bar | Blowing Ø = 12 mm | Voltage Volt / kW |
| BRI-110E Classic | 11 | 75 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-130 Basic | 22 | 75 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | — | — |
| BRI-158 Basic | 14 | 90 | 3/8" | 3/8" | 2 x 1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-160 Basic | 15 | 100 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | — | — |
| BRI-165 Classic | 24 | 80 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | — | — |
| BRI-166 Basic | 30 | 70 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | — | — |
| BRI-170 Classic | 21 | 85 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | — | — |
| BRI-302 Premium | 23 | 75 | 2x3/8" | 4x3/8" | 4x1 1/2" | 2x8 mm / 2 x 0.31 inch | — | 230V/0.15 kW |
| BRI-370 Premium | 11 | 120 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-410 Premium | 15 | 175 ²⁾ | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-430 Premium | 20 | 75 ³⁾ | 3/8" | 2x3/8" | 1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-433 Classic | 19 | 35 | 3/8" | 2x3/8" | 2x1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-433C Premium | 20 | 70 | 2x3/8" | 2x3/8" | 4x1 1/2" | 12 mm / 0.47 inch | — | 230V/0.15 kW |
| BRI-500 Classic | 16 | 60 | 3/8" | 3/8" | 2x1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-510 Premium | 12 | 75 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-550E Classic | 16 | 85 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-585 Premium | 14 | 75 | 3/8" | 2x3/8" | 2x1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-585C Premium | 14 | 90 | 2x3/8" | 2x3/8" | 2x1 1/2" | 12 mm / 0.47 inch | 1 optional | 230V/0.15 kW |
| BRI-600(T) Premium | 13 | A: 85 B: 75 C: 45 | 1/2" | 2x3/8" | 2x1 1/2" | 12 mm / 0.47 inch | 1 optional | 230V/0.15 kW |
| BRI-605M Classic | 13 | 75 | 2x1 1/2" | 4x3/8" | 4x1 1/2" | 2x8 mm / 2 x 0.31 inch | 4 | 230V/0.3 kW |
| BRI-651 Classic BRI-651 Premium | 17 | 85 | 1/2" | 2x3/8" | 2x1 1/2" | 8 mm / 0.31 inch | 1 | 230V/0.15 kW |
| BRI-2065 Premium | 30,22 | 60 | 8 | 8 | 1 1/2" | 8 mm / 0.31 inch | — | 230V/0.15 kW |
| BRI-2068 Premium | 12 | — | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | 1 | 230V/0.15 kW |
| BRI-2068E Classic | 12,45 | — | 1/2" | 3/8" | 2" | 12 mm / 0.47 inch | optional | 230V/0.15 kW |
| VEIT Uniset CN S | div. | — | — | — | — | — | — | 230V/0.70 kW/50 Hz |

Subject to alterations. All specifications have been made to the best of our knowledge.

1) A: pressing only; B: insertion of plack piece & pressing; C: opening of side seams and chest darts, insertion of plack & piece pressing

2) pair of sleeves

3) with stacker

Jacket and Coat / DB Underpressing

| Type | Dimensions | | Consumption | | | |
|------------------------------------|---|---------------------------|---------------|-------------------|-----------------------------|-------------------|
| | L x W x H mm (inches) | Weight kg (lbs) | Steam kg/h | Suction l/min. | Compressed air l/min. | Blowing l/min. |
| BRI-110E Classic | 1500 (59.1) x 2200 (86.6) x 1600 (63) ¹⁾ | 130 (286.6) ¹⁾ | 8 | 700 | 18 | – |
| BRI-130 Basic | 1250 (49.2) x 600 (23.6) x 1600 (63) | 65 (143.3) | 6 | 150 | 1 | – |
| BRI-158 Basic | 1100 (43.3) x 800 (31.5) x 900 (35.4) - 1150 (45.3) | 110 (242.5) | 6 | 1200 | 1 | – |
| BRI-160 Basic | 1000 (39.4) x 600 (23.6) x 900 (35.4) - 1150 (45.3) | 65 (143.3) | 6 | 1200 | 1 | – |
| BRI-165 Classic | 1000 (39.4) x 600 (23.6) x 900 (35.4) - 1150 (45.3) | 65 (143.3) | 6 | 1200 | 1 | – |
| BRI-166 Basic | 1000 (39.4) x 800 (23.6) x 900 (35.4) - 1150 (45.3) | 65 (143.3) | 6 | 1200 | 1 | – |
| BRI-170 Classic | 1000 (39.4) x 800 (23.6) x 900 (35.4) - 1150 (45.3) | 65 (143.3) | 8 | 500 | 1 | – |
| BRI-302 Premium | 2 x 1750 (68.9) x 1150 (45.3) x 2100 (82.7) | 350 (771.6) | 26 | 2100 | 64 | – |
| BRI-370 Premium | 1450 (57.1) x 1200 (47.2) x 1300 (51.2) | 230 (507.1) | 10 | 500 | 14 | – |
| BRI-410 Premium | 1200 (47.2) x 750 (29.5) x 1700 (66.9) | 230 (507.1) | 8 | 3000 | 11 | – |
| BRI-430 Premium | 1590 (62.6) x 1650 (65) x 1900 (74.8) | 390 (859.8) | 12 | 900 | 31 | – |
| BRI-433 Classic | 1110 (43.3) x 1800 (70.9) x 1900 (74.8) | 400 (881.8) | 12 | 900 | 49 | – |
| BRI-433C Premium | 1650 (65) x 2200 (86.6) x 1800 (70.9) | 800 (176.7) | 27 | 2800 | 41 | – |
| BRI-500 Classic | 2200 (86.6) x 1000 (39.4) x 1650 (65) | 350 (771.6) | 13,5 | 900 | 46 | – |
| BRI-510 Premium | 1150 (45.3) x 1650 (65) x 1900 (74.8) | 480 (1058.2) | 32 | 2500 | 33 | – |
| BRI-550E Classic | 1400 (55.1) x 1200 (47.2) x 1600 (63) | 190 (418.9) | 13 | 1200 | 12 | – |
| BRI-585 Premium | 1100 (43.3) x 1650 (65) x 1900 (74.8) | 450 (992.1) | 18 | 1500 | 39 | – |
| BRI-585C Premium | 1650 (65) x 2200 (86.6) x 1800 (70.9) | 820 (1807.8) | 27 | 4000 | 33 | 98 |
| BRI-600(T) Premium | 1450 (57.1) x 1700 (66.9) x 1830 (72.1) | 700 (1543.2) | 32,5 | 3000 | 157 | 98 |
| BRI-605M Classic | 2 x 2100 (82.7) x 1950 (76.8) x 2200 (86.6) | 820 (1807.8) | 32 | 5800 | 143 | 347 |
| BRI-651 Classic BRI-651 Premium | 1950 (76.8) x 1200 (47.2) x 2350 (92.5) | 360 (793.7) | 19,5 | 2210 | 24 | 196 |
| BRI-2065 Premium | 1150 (45.3) x 1000 (39.4) x 1150 (45.3) | 220 (485.0) | 8 | 2000 | 35 | 277 |
| BRI-2068 Premium | 1150 (45.3) x 1000 (39.4) x 1150 (45.3) | 220 (485.0) | 8 | 2000 | 35 | 277 |
| BRI-2068E Classic | 750 (29.5) x 1250 (49.2) x 1600 (63) | 500 (1102.3) | 8 | 3500 | 90 | 277 |
| VEIT Uniset CN S | 1300 (51.2) x 810 (31.9) x 1775 (69.9) | 74 (163.1) | – | – | – | – |

Subject to alterations. All specifications have been made to the best of our knowledge.

1) with unloading station

Jacket and Coat / DB Finish

| Type | Page | Connections | | | | | | |
|-------------------|-------|------------------------------------|-----------------|-------------------------|-----------------------|--------------------------|-------------------|--------------------------------|
| | | Capacity per hour pieces (approx.) | Steam 5–7,5 bar | Condensate max, 0.5 bar | Suction min. 120 mbar | Compressed air 6 bar | Blowing Ø = 12 mm | Voltage Volt / kW |
| BRI-166 Basic | 30 | 70 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | – | – |
| BRI-710E Classic | 28 | 85 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | 1x | 230 V / 0.15 kW |
| BRI-860 Premium | 33 | 75 | 3/8" | 2 x 3/8" | 2 x 1 1/2" | 8 mm / 0.31 inch | 1x | 230 V / 0.15 kW |
| BRI-890 Basic | 33 | 80 | 3/8" | 3/8" | 1 1/2" | 12 mm / 0.47 inch | – | 230 V / 0.15 kW |
| BRI-905 Premium | 34 | 75 | 3/8" | 2 x 3/8" | 2 x 1 1/2" | 8 mm / 0.31 inch | 1x | 230 V / 0.15 kW |
| BRI-905C Premium | 34 | 90 | 2 x 3/8" | 2 x 3/8" | 4 x 1 1/2" | 12 mm / 0.47 inch (7bar) | 2x | 230 V / 0.15 kW |
| BRI-905E Classic | 35 | 75 | 3/8" | 3/8" | 2 x 1 1/2" | 8 mm / 0.31 inch | 1x | 230 V / 0.15 kW |
| BRI-950E Classic | 31 | 75 | 3/8" | 2 x 3/8" | 2 x 1 1/2" | 8 mm / 0.31 inch | 2x | 230 V / 0.15 kW |
| BRI-1005 Premium | 27 | 75 | 2 x 3/8" | 2 x 3/8" | 2 x 1 1/2" | 2 x 8 mm / 2 x 0.31 inch | 2x | 230 V / 0.3 kW |
| BRI-1005C Premium | 27 | 90 | 2 x 1/2" | 3/8" | 4 x 1 1/2" | 12 mm / 0.47 inch (7bar) | 2x | 230 V / 0.15 kW |
| BRI-1005E Classic | 27 | 45 | 1/2" | 3/8" | 2 x 1 1/2" | 8 mm / 0.31 inch | 1x | 230 V / 0.15 kW |
| BRI-1005M Classic | 27 | 70 | 2 x 1/2" | 4 x 3/8" | 4 x 1 1/2" | 2 x 8 mm / 2 x 0.31 inch | 4x | 230 V / 0.3 kW |
| BRI-1105 Classic | 27 | 75 | 2 x 3/8" | 2 x 3/8" | 2 x 1 1/2" | 2 x 8 mm / 2 x 0.31 inch | 2x | 230 V / 0.3 kW |
| BRI-1105C Premium | 27 | 90 | 2 x 1/2" | 3/8" | 4 x 1 1/2" | 12 mm / 0.47 inch (7bar) | 2x | 230 V / 0.5 kW |
| BRI-1105E Classic | 27 | 45 | 1/2" | 3/8" | 2 x 1 1/2" | 8 mm / 0.31 inch | 1x | 230 V / 0.15 kW |
| BRI-1105M Classic | 27 | 70 | 2 x 1/2" | 4 x 3/8" | 4 x 1 1/2" | 2 x 8 mm / 2 x 0.31 inch | 4x | 230 V / 0.3 kW |
| BRI-1200 Premium | 26 | 90 | 2 x 1/2" | 2 x 3/8" | 2 x 1 1/2" | 2 x 8 mm / 2 x 0.31 inch | 2x | 230 V / 0.15 kW |
| BRI-1220 Classic | 24 | 45 / 65 ¹⁾ | 2 x 1/2" | 4 x 3/8" | 4 x 1 1/2" | 12 mm / 0.47 inch (7bar) | 1x | 230 V / 0.5 kW |
| BRI-1300 Premium | 26 | 90 | 2 x 1/2" | 2 x 3/8" | 2 x 1 1/2" | 2 x 8 mm / 2 x 0.31 inch | 2x | 230 V / 0.15 kW |
| BRI-1810 Classic | 32 | 85 | 2 x 1/2" | 2 x 3/8" | 2 x 1 1/2" | 8 mm / 0.31 inch | 2x | 230 V / 0.15 kW |
| BRI-1920 Premium | 29 | 90 | 3/8" | 3/8" | 2 x 1 1/2" | 8 mm / 0.31 inch | 2x | 230 V / 0.15 kW |
| BRI-1920E Classic | 30 | 85 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | 2x | 230 V / 0.15 kW |
| BRI-2000 Classic | 28 | – | 1/2" | 3/8" | 2 x 1 1/2" | 8 mm / 0.31 inch | 2x | 230 V / 0.15 kW |
| BRI-2001E Basic | 28 | – | 1/2" | 3/8" | 2" | 12 mm / 0.47 inch (7bar) | – | 230 V / 0.15 kW |
| BRI-2065 Premium | 30,22 | 60 | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | 1x | 230 V / 0.15 kW |
| BRI-2068 Classic | 31,45 | – | 3/8" | 3/8" | 1 1/2" | 8 mm / 0.31 inch | Option | 230 V / 0.15 kW |
| BRI-2068E Basic | 31,45 | – | 1/2" | 3/8" | 2" | 12 mm / 0.47 inch (7bar) | – | 230 V / 0.15 kW |
| VEIT 8430 Basic | 36 | 60-80 | 1/2" | 1/2" | – | 6 mm 1/4" | – | 200-240 V / 0.92 kW / 50-60 Hz |
| VEIT 8308 Basic | 37 | 60-100 | 1/2" | 1/2" | – | 6 mm 1/4" | – | 400 V / 2.2 kW / 50 Hz |
| VEIT 8363 Classic | 38 | 60-80 | 1/2" | 1/2" | – | 6 mm 1/4" | – | 200-240 V / 0.92 kW / 50-60 Hz |

Subject to alterations. All specifications have been made to the best of our knowledge.

1) with 2 operators

Jacket and Coat / DB Finish

| Type | Dimensions | | Consumption | | | |
|-------------------|--|--------------------|-----------------|---------------------|----------------------------|---------------------|
| | L x W x H mm (inches) | Weight kg (lbs) | Steam kg / h | Suction l / min. | Compressed air l / min. | Blowing l / min. |
| BRI-166 Basic | 1000 (39.4) x 600 (23.6) x 900 (35.4) - 1150 (45.3) | 65 (143.3) | 6 | 1200 | 1 | – |
| BRI-710E Classic | 730 (28.7) x 900 (35.4) x 2450 (96.5) | 120 (264.6) | 19,5 | 810 | 9 | 98 |
| BRI-860 Premium | 1500 (59.1) x 1660 (65.4) x 1900 (74.8) | 400 (970) | 12 | 900 | 49 | 87 |
| BRI-890 Basic | 860 (33.9) x 920 (36.2) x 1500 (59) | 140 (308.6) | 18 | 1100 | 4 | 1190 |
| BRI-905 Premium | 1400 (55.1) x 2100 (82.7) x 1900 (74.8) ²⁾ | 470 (1036.2) | 15,8 | 2000 | 48 | 87 |
| BRI-905C Premium | 1650 (65) x 2200 (86.6) x 1800 (70.9) | 800 (1763.7) | 23 | 2700 | 34 | 208 |
| BRI-905E Classic | 990 (39) x 1275 (127.5) x 1800 (70.9) | 430 (948) | 15,8 | 2000 | 43 | 87 |
| BRI-950E Classic | 200 (78.7) x 1500 (59) x 1900 (74.8) | 500 (1102.3) | 15,8 | 2000 | 34 | 173 |
| BRI-1005 Classic | 2 x 1150 (45.3) x 2040 (80.3) x 1750 (68.9) | 450 (992.1) | 28,5 | 5000 | 85 | 173 |
| BRI-1005C Premium | 2800 (110.2) x 3100 (122) x 2050 (80.7) | 1300 (2866) | 38 | 7200 | 81 | 196 |
| BRI-1005E Classic | 2000 (78.7) x 1950 (76.8) x 2200 (86.6) | 820 (1807.8) | 28,5 | 5000 | 71 | 173 |
| BRI-1005M Classic | 2 x 1600 (63) x 1950 (76.8) x 2200 (86.6) | 600 (1322.8) | 32 | 5800 | 134 | 323 |
| BRI-1105 Classic | 2 x 1150 (45.3) x 2040 (80.3) x 1750 (68.9) | 450 (992.1) | 28,5 | 5000 | 85 | 173 |
| BRI-1105C Premium | 2800 (110.2) x 3100 (122) x 2050 (80.7) | 1300 (2866) | 38 | 7200 | 81 | 196 |
| BRI-1105E Classic | 2000 (78.7) x 1950 (76.8) x 2200 (86.6) | 820 (1807.8) | 28,5 | 5000 | 71 | 173 |
| BRI-1105M Classic | 2 x 1600 (63) x 1950 (76.8) x 2200 (86.6) | 600 (1322.8) | 32 | 5800 | 134 | 323 |
| BRI-1200 Premium | 3135 (123.4) x 1500 (59) x 2400 (94.5) | 780 (1719.6) | 28,5 | 5000 | 76 | 173 |
| BRI-1220 Classic | 3000 (118.1) x 2600 (102.4) x 1900 (74.8) | 1660 (3659.7) | 38 | 7200 | 82 | 208 |
| BRI-1300 Premium | 3135 (123.4) x 1500 (59) x 2400 (94.5) | 780 (1719.6) | 28,5 | 5000 | 75 | 173 |
| BRI-1810 Classic | 2800 (110.2) x 1300 (51.2) x 1800 (70.9) | 420 (925.9) | 18 | 1100 | 29 | 1390 ¹⁾ |
| BRI-1920 Premium | 1250 (49.2) x 700 (27.6) x 2600 (102.4) | 410 (903.9) | 16,5 | 2850 | 22 | 185 |
| BRI-1920E Classic | 830 (32.7) x 850 (33.6) x 2100 (82.7) | 200 (440.9) | 15 | 2000 | 15 | 196 |
| BRI-2000 Classic | 1500 (59) x 1650 (65) x 1900 (74.8) | 420 (925.9) | 18 | 2800 | 59 | 139 |
| BRI-2001E Basic | 1500 (59) x 1400 (55.1) x 1600 (63) | 530 (1168.5) | 18 | 2800 | 45 | 139 |
| BRI-2065 Premium | 1150 (45.3) x 1000 (39.4) x 1150 (45.3) | 220 (485) | 8 | 2000 | 35 | 277 |
| BRI-2068 Classic | 1150 (45.3) x 1000 (39.4) x 1150 (45.3) | 220 (485) | 8 | 2000 | 35 | 277 |
| BRI-2068E Basic | 750 (29.5) x 1250 (49.2) x 1600 (63) | 500 (1102.3) | 8 | 3500 | 90 | 277 |
| VEIT 8430 Basic | 1500 (59.1) x 665 (26.2) x 1702 (67.0) | 105 (231.5) | 20 (44.1) | – | – | – |
| VEIT 8308 Basic | 525 (20.7) x 1270 (50) x 790 (31.1) | 115 (253.5) | 25 (55.1) | – | 60 | – |
| VEIT 8363 Classic | 1005 (39.6) x 760 (29.9) x min 1570 (61.8) - max 2370 (93.3) | 175 (385.8) | 15 (33) | – | 100 | 1 |

Subject to alterations. All specifications have been made to the best of our knowledge.

1) with all options

2) with unloading device

3) customer specific

Jacket and Coat / DB Finish

| Type | Page | Connections | | | | | | |
|---|------|--------------------------|-----------------|-------------------------|------------------------------|----------------------|---------|-------------------------|
| | | Capacity per hour pieces | Steam 5–7,5 bar | Condensate max, 0.5 bar | Suction min. 120 mbar 1 1/2" | Compressed air 6 bar | Blowing | Voltage Volt / kW |
| VEIT Varioset Finish Ironing Table Basic | 18 | – | – | – | – | – | – | 400 V / 0,55 kW / 50 Hz |
| VEIT Varioset Lining Ironing Station Convex / Concave Premium | 35 | – | – | – | – | – | – | 400 V / 0,55 kW / 50 Hz |

| Type | Dimensions | | Consumption | | | |
|---|---|-----------------|--------------|------------------|-------------------------|------------------|
| | L x W x H mm | Weight kg (lbs) | Steam kg / h | Suction l / min. | Compressed air l / min. | Blowing l / min. |
| VEIT Varioset Finish Ironing Table Premium | 1500 (59.1) x 1700 (66.9) x 1200 (47.2) | 115 (253.5) | – | – | – | – |
| VEIT Varioset Lining Ironing Station Convex / Concave Premium | 1450 (57.1) x 1500 (59.1) x 1200 (47.2) | 115 (253.5) | – | – | – | – |

Trousers

| Type | Page | Connections | | | | | |
|------------------|-------|--------------------------|-------------------|-------------------------|------------------------------|-----------------------|-------------------|
| | | Capacity per hour pieces | Steam 5 - 7.5 bar | Condensate max, 0.5 bar | Suction min. 120 mbar 1 1/2" | Compressed air 6 bar | Voltage Volt / kW |
| BRI-180 Basic | 41 | 110 | 3/8" | 3/8" | 1 1/2" | D = 8 mm / 0.31 inch | — |
| BRI-188 Classic | 41 | 75 | 3/8" | 3/8" | 4 x 1 1/2" | D = 8 mm / 0.31 inch | 230 V / 0.02 kW |
| BRI-200 Basic | 42 | 150 | 3/8" | 3/8" | 1 1/2" | D = 8 mm / 0.31 inch | 230 V / 0.15 kW |
| BRI-248 Basic | 45 | 125 | 3/8" | 3/8" | 1 1/2" | D = 8 mm / 0.31 inch | 230 V / 0.15 kW |
| BRI-370 Premium | 11 | 120 | 3/8" | 3/8" | 1 1/2" | D = 8 mm / 0.31 inch | 230 V / 0.15 kW |
| BRI-2068 Classic | 31,45 | — | 3/8" | 3/8" | 1 1/2" | D = 8 mm / 0.31 inch | 230 V / 0.15 kW |
| BRI-2068E Basic | 31,45 | — | 1/2" | 3/8" | 2" | D = 12 mm / 0.47 inch | — |
| BRI-2220 Basic | 42 | 40 | 1/2" | 1/2" | 2" | D = 12 mm / 0.47 inch | 230 V / 0.15 kW |
| BRI-2220 Premium | 43 | 75 | 2 x 1/2" | 2 x 3/8" | 2 x 1 1/2" | D = 12 mm / 0.31 inch | 230 V / 0.4 kW |
| BRI-2390 Basic | 44 | 40-60 | 1/2" | 3/8" | 2" | D = 12 mm / 0.47 inch | 230 V / 0.15 kW |
| BRI-2390 Classic | 44 | 60 | 3/8" | 3/8" | 1 1/2" | D = 12 mm / 0.47 inch | 230 V / 0.15 kW |
| BRI-2390 Premium | 44 | 60 | 3/8" | 3/8" | 1 1/2" | D = 12 mm / 0.47 inch | 230 V / 0.15 kW |

Subject to alterations. All specifications have been made to the best of our knowledge.

1) unloading station

Trousers

| Type | Dimensions | | Consumption | | | |
|------------------|---|--------------------|-----------------|---------------------|-------------------------------|---------------------|
| | L x W x H mm (inches) | Weight kg (lbs) | Steam kg / h | Suction l / min. | Compressed air l / min. | Blowing l / min. |
| BRI-180 Basis | 1250 (49.2) x 700 (27.6) x 1150 (45.3) | 65 (143.3) | 6 | 170 | 1 | – |
| BRI-188 Classic | 1750 (68.9) x 700 (27.6) x 1750 (68.9) | 100 (220.5) | 10 | 800 | 5 | – |
| BRI-200 Basic | 700 (27.6) x 800 (31.5) x 1900 (74.8) | 180 (396.8) | 10 | 500 | 21 | – |
| BRI-248 Basic | 1520 (59.8) x 1080 (42.5) x 1600 (63) | 220 (485.0) | 8 | 3500 | 55 | – |
| BRI-370 Premium | 1450 (57.1) x 1200 (47.2) x 1300 (51.2) | 230 (507.1) | 10 | 500 | 14 | – |
| BRI-2068 Classic | 1150 (45.3) x 1000 (39.4) x 1150 (45.3) | 220 (485.0) | 8 | 2000 | 35 | 277 |
| BRI-2068E Basic | 750 (29.5) x 1250 (49.2) x 1600 (63.0) | 500 (1102.3) | 18 | 3500 | 90 | 277 |
| BRI-2220 Basic | 2180 (85.8) x 1150 (45.3) x 1800 (70.9) | 620 (1366.9) | 32 | 7200 | 94 | – |
| BRI-2220 Premium | 2260 (89.0) x 1945 (76.6) x 2200 (86.6) | 820 (1807.8) | 32 | 7200 | 92 | – |
| BRI-2390 Basic | 900 (45.3) x 1250 (49.2) x 1880 (74.0) | 320 (705.5) | 18 | 3500 | 137 | 416 |
| BRI-2390 Classic | 1750 (68.9) x 1060 (41.7) x 1600 (63.0) | 250 (551.2) | 12 | 3500 | 54 | 416 |
| BRI-2390 Premium | 1400 (55.1) x 1060 (41.7) x 1600 (63.0) | 310 (683.4) | 12 | 3500 | 108 | 416 |

| Type | Page | Dimensions | | Connections |
|--|------|--|--------------------|---------------------------|
| | | L x W x H mm | Weight kg (lbs) | |
| VEIT Uniset S Basic Flat Top Table 130x65 | 40 | 950 (37.4) x 1500 (59.1) x 1800 (70.9) | 100 (220.5) | 230 V / 0.55 kW / 50/60Hz |
| VEIT Uniset S Basic Flächenbügelpplatz 130x65 mit einem Schwenkarm | 40 | 950 (37.4) x 1500 (59.1) x 1800 (70.9) | 110 (242.5) | 230 V / 0.55 kW / 50/60Hz |
| VEIT Uniset S Classic Hosennaht Bügelpplatz | 40 | 650 (25.6) x 1650 (64.9) x 1850 (72.8) | 90 (198.4) | 230 V / 0.55 kW / 50/60Hz |
| VEIT Varioline S+B Classic DOB Bügelpplatz | 46 | 550 (21.6) x 1700 (66.9) x 1700 (66.9) | 105 (231.5) | 230 V / 0.55 kW / 50/60Hz |
| VEIT Varioline S+B Classic Flächenbügelpplatz 130x65 | 46 | 950 (37.4) x 1500 (59.1) x 1700 (66.9) | 115 (253.5) | 230 V / 0.55 kW / 50/60Hz |
| VEIT Varioset Premium Hüftbogen Bügelpplatz | 47 | 650 (25.6) x 1600 (63.0) x 1700 (66.9) | 115 (253.5) | 400 V / 0.55 kW / 50/60Hz |
| VEIT Varioset Premium Hosenfinish Bügelpplatz | 47 | 650 (25.6) x 1900 (74.8) x 1700 (66.9) | 120 (264.6) | 400 V / 0.55 kW / 50/60Hz |

Subject to alterations. All specifications have been made to the best of our knowledge.

BRISAY programming units

Brisay offers a wide range of programming units from economy-priced timer controls for standard tasks to touchscreen control panels for complex ironing processes.

BRI-Fashion



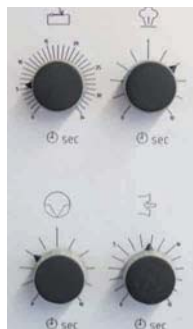
- › 5,7" Touchscreen monochrome
- › 200 programs storable
- › Tandem operation and sequenced operation possible
- › Program counter
- › 13 different languages
- › Data transfer via USB stick (e.g. for copying programs)
- › Preventive maintenance (advice for cover change, advice to change valves)
- › Error message for defective parts incl. error message history
- › Pressure adjustable in 0,1 bar steps*
- › Pressure values for distance and rapid successive opening and closing of upper buck are adjustable for all programs*
- › Password manager (access for up to 10 different users)
- › 12 software keys, quick access to machine specific functions and data
- › 3 sample programs pre-stored: hard, medium, soft

BRI-Compact



- › 4" Display monochrome
- › 16 programs storable
- › Tandem operation possible
- › Program counter
- › 3 different languages selectable (standard German and English, plus one of the following languages selectable: French, Russian, Bulgarian, Portuguese)
- › Error messages incl. error message history
- › 10 software keys, quick access to machine specific functions and data
- › Password protection to prevent unauthorised access to the control data
- › 3 sample programs: available: hard, medium, soft

BRI-Timer



The relevant parameters can be adjusted directly by different timers:

- › Closing time of upper buck
- › Time of steam period
- › Dwell time of filament after steam cycle
- › Duration of blowing or suction time

* depending on machine type

The VEIT Group



Pressing for Excellence – Why you can rely on the VEIT-Group

VEIT Group: the story of our success

- 1956 Foundation of VEIT Group with now 14 companies in 12 countries worldwide
- 1989 Purchase of BRISAY, Aschaffenburg, with a portfolio of cutting-edge ironing machines
- 2001 Acquisition of Kannegiesser GTT in Vlotho with their internationally renowned fusing machines and shirt ironing machines
- 2003 Production and further development of Kannegiesser products through VEIT
- as of 2014 Distribution of Kannegiesser products exclusively under the VEIT brand name

Quality

For over 50 years, our customer's requirements and challenges have been our driving force to press for excellence. For decades, world famous brands in the German and international garments industry have placed confidence in the innovative, high quality products and services offered by the VEIT Group.

Efficiency

Our experts consult and partner with you in finding the best possible solution for your project needs, whether you require individual machines or a complete product line.

Service

Prompt delivery and professional installation of our machines and systems go hand in hand with premium training, through which we equip your staff with the skills necessary to achieve the highest possible production. Our service technicians are always available, around the world and around the clock, maximizing continuous production.



VEIT GmbH | Landsberg am Lech



BRISAY-Maschinen GmbH | Grossostheim-Ringheim



VEIT GmbH Betriebsstätte GTT | Vlotho

The VEIT Group is based in Landsberg am Lech (Germany) and is the leading manufacturer worldwide for machines and plants in the field of ironing, fusing, pressing and refinishing of garments. Our product portfolio ranges from traditional ironing tables and presses to fusing machines and also includes automated units.

VEIT GmbH

Justus-von-Liebig-Str. 15
86899 Landsberg/Lech
Germany
Tel. +49 (8191) 479-100
Fax +49 (8191) 479-149
E-Mail: info@veit.de
www.veit-group.com

BRISAY-Maschinen GmbH

Mittelweg 4
63762 Grossostheim-Ringheim
Germany
Tel. +49 (6026) 997-0
Fax +49 (6026) 997-100
E-Mail: info@brisay.de
www.brisay.com

VEIT GmbH Betriebsstätte GTT

Valdorfer Str. 100
32602 Vlotho
Germany
Tel. +49 (5733) 87 13-0
Fax +49 (5733) 87 13-45
E-Mail: info@veit-kannegiesser.de
www.veit-kannegiesser.com

Your local sales agent: